

Identification from full-field measurements – Short review and perspectives

Professor Fabrice PIERRON

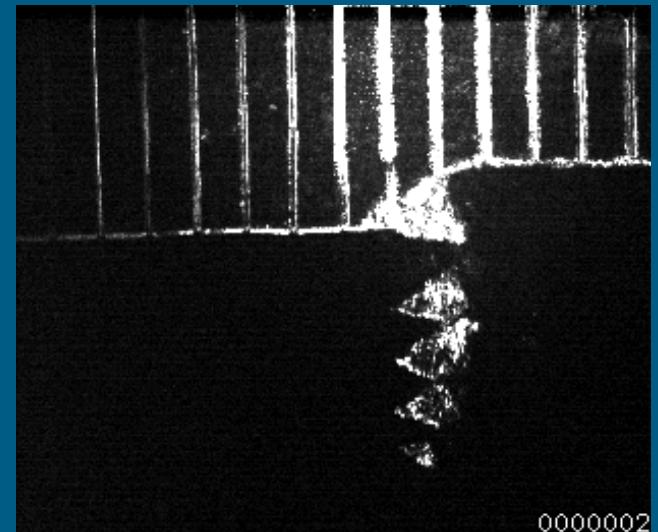
f.pierron@soton.ac.uk

Faculty of Engineering and the Environment

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Introduction

- Great progress in computational mechanics
 - Simulation of machining
 - Large strains elasto-plasticity
 - Large strain rates
 - Localization
 - Friction/thermal behaviour
- Problem
 - Many material parameters required
 - How to obtain them?



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Introduction

- Standard tests: tensile test on rectangular specimen

- Uniform stress state
 - Uniaxial stress strain curve



- Very poor information (very boring!)
 - Very restrictive assumptions (constraints)

Develop the experimental identification procedures of the future !

Introduction

- Step change: instrumentation
 - Standard tests rely on strain gauges / extensometer
 - Point or average/global measurements
 - Need for a priori stress distribution
- Technological breakthrough
 - Full-field strain measurements
 - Thousands or more simultaneous measurement points
 - Relieves usual constraints on testing configurations

Statement of the problem

■ Basic equations

I Equilibrium equations (static)

$$\sigma_{ij,j} + f_i = 0 \quad + \text{boundary conditions} \quad \text{strong (local)}$$

or

$$-\int_V \sigma_{ij} \varepsilon_{ij}^* dV + \int_{\partial V_f} T_i u_i^* dS + \int_V f_i u_i^* dV = 0 \quad \text{weak (global)}$$

II Constitutive equations (elasticity)

$$\sigma_{ij} = C_{ijkl} \varepsilon_{kl}$$

III Kinematic equations (small strains/displacements)

$$\varepsilon_{ij} = \frac{1}{2}(u_{i,j} + u_{j,i})$$

Statement of the problem

Known

Unknown

Direct problem

C_{ijkl}
Geometry
Boundary conditions

$\sigma_{ij}, \varepsilon_{ij}, u_i$

- Tools for solving this problem
 - Direct integration (closed-form solution)
 - Approximate solutions
 - Galerkin, Ritz
 - Finite elements, boundary elements...
 - etc...

Statement of the problem

	Known	Unknown
Inverse problem	ε_{ij}, u_i (measured) Geometry Some information on the boundary conditions (load cell)	C_{ijkl} σ_{ij}

- Tools for solving this problem
 - Statically determinate tests:
Closed form solution of Eq. I (uncoupled system)
Force BC, simple geometry
Ex.: tensile test, bending tests (on rect. beams) etc...

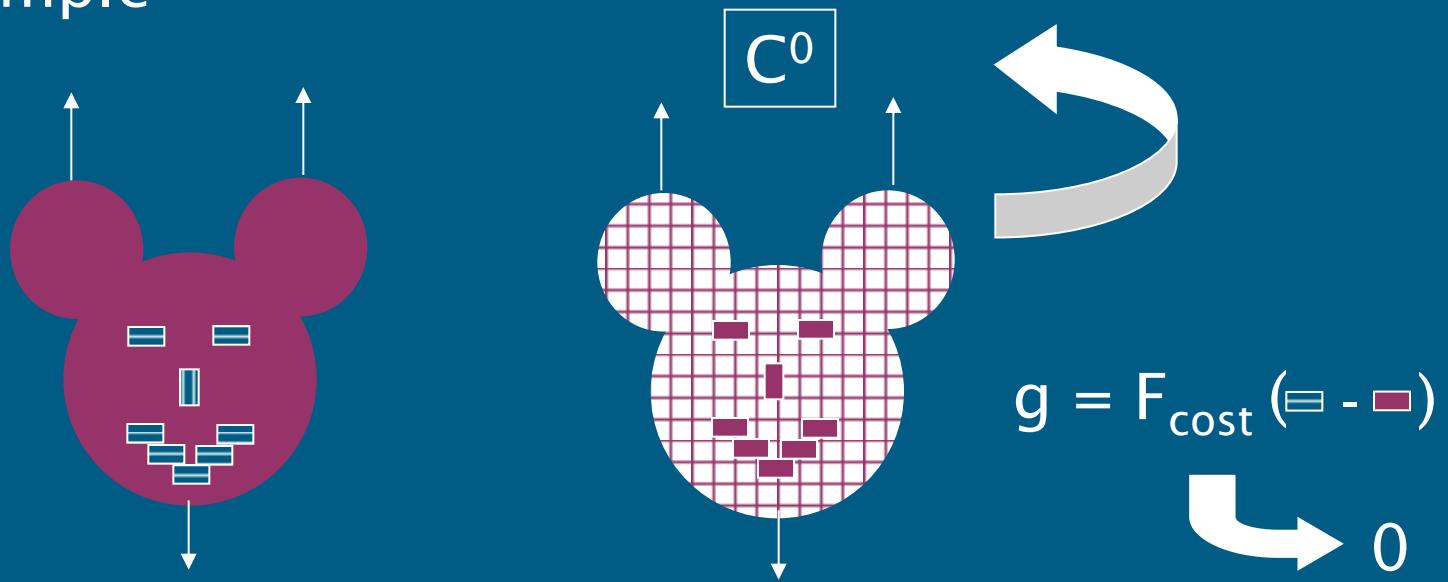
Resolution strategies

- Tools for solving this problem

- Model updating

Idea: iterative use of tool for direct problem
(analytical or approximate)

Example



Resolution strategies

- Model updating
 - Advantages
 - General method (full-field measurements not compulsory)
 - Tools already developed
 - Shortcomings
 - Sensitive to boundary conditions (generally badly known)
 - CPU intensive (for numerical approximations and non-linear equations...)
 - Not fully dedicated to full-field measurements

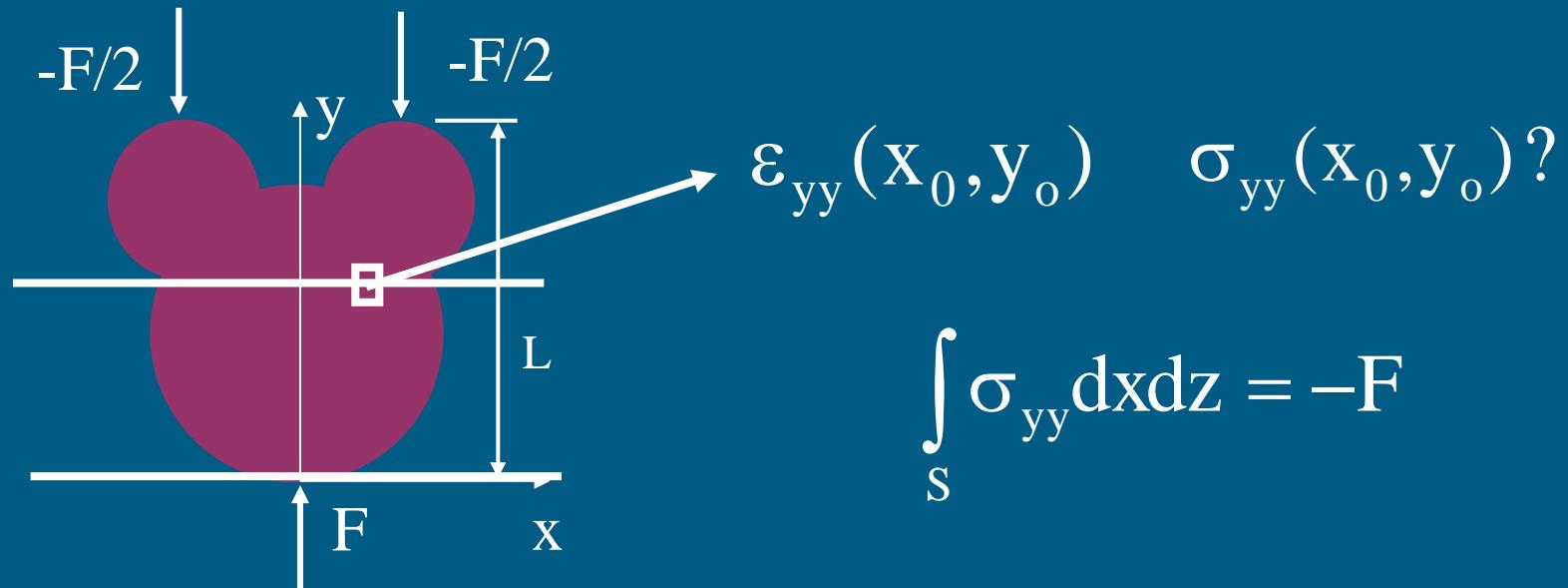


Alternative tool: the Virtual Fields Method

Resolution strategies

- The Virtual Fields Method

- Idea: use global equations (and not local)



$$\int_S \sigma_{yy} dx dz = -F$$

Integrate over y

$$\int_V \sigma_{yy} dx dy dz = -FL$$

Resolution strategies

■ Constitutive behaviour

$$\begin{pmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \sigma_{xy} \end{pmatrix} = \begin{pmatrix} Q_{xx} & Q_{xy} & 0 \\ Q_{xy} & Q_{xx} & 0 \\ 0 & 0 & \frac{Q_{xx} - Q_{xy}}{2} \end{pmatrix} \begin{pmatrix} \varepsilon_{xx} \\ \varepsilon_{yy} \\ 2\varepsilon_{xy} \end{pmatrix}$$

In-plane linear elastic isotropy

$$\int_V \sigma_{yy} dx dy dz = -FL \quad \rightarrow \quad \int_V (Q_{xy} \varepsilon_{xx} + Q_{xx} \varepsilon_{yy}) dx dy dz = -FL$$

Material is homogeneous

$$Q_{xx} \int_V \varepsilon_{yy} dx dy dz + Q_{xy} \int_V \varepsilon_{xx} dx dy dz = -FL$$

Resolution strategies

■ Surface measurements only

Constant strains through the thickness

$$Q_{xx} \int_S \varepsilon_{yy} dx dy + Q_{xy} \int_S \varepsilon_{xx} dx dy = -\frac{FL}{t}$$

$$\int_S \varepsilon_{yy} dx dy \approx \sum_{i=1}^n \varepsilon_{yy}^i s^i$$

s^i is the surface of each pixel
 n is the number of strain data points

If all pixels have the same size s (usually the case for CCD/CMOS based measurements)

$$\sum_{i=1}^n \varepsilon_{yy}^i s^i = s \sum_{i=1}^n \varepsilon_{yy}^i = \frac{S_d}{n} \sum_{i=1}^n \varepsilon_{yy}^i = S_d \bar{\varepsilon}_{yy}$$

$$\bar{\varepsilon}_{yy} = \frac{1}{n} \sum_{i=1}^n \varepsilon_{yy}^i$$

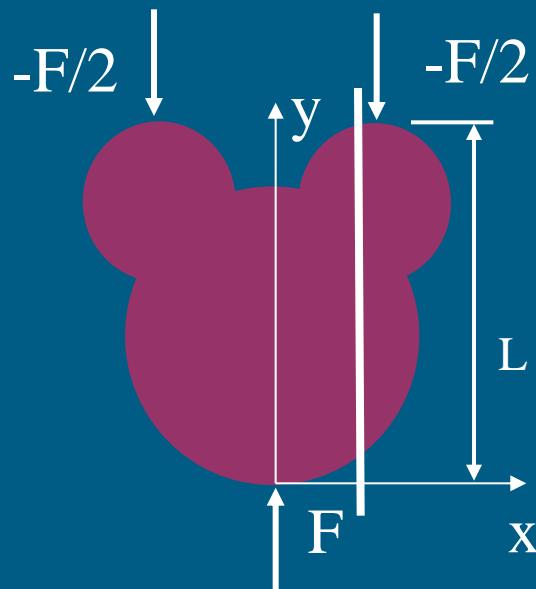
S_d is the surface of the disc

Resolution strategies

- Finally

$$Q_{xx} \bar{\varepsilon}_{yy} + Q_{xy} \bar{\varepsilon}_{xx} = \frac{-FL}{tS_d}$$

$$Q_{xx} \bar{\varepsilon}_{xx} + Q_{xy} \bar{\varepsilon}_{yy} = 0$$



$$\int_S \sigma_{xx} dx dz = 0$$

Integrate over x

$$\int_V \sigma_{xx} dx dy dz = 0$$

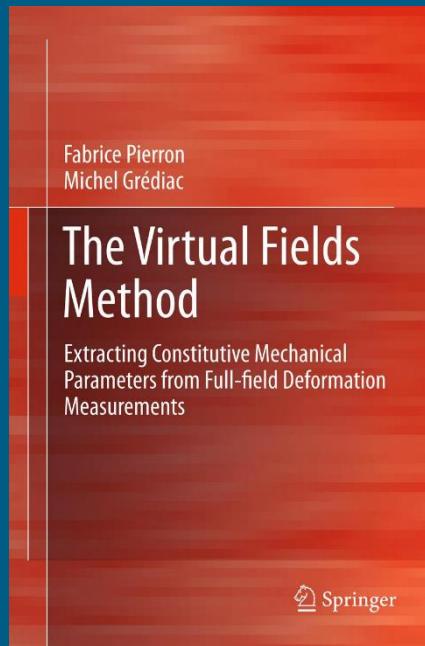
$$\begin{bmatrix} \bar{\varepsilon}_{xx} & \bar{\varepsilon}_{yy} \\ \bar{\varepsilon}_{yy} & \bar{\varepsilon}_{xx} \end{bmatrix} \begin{pmatrix} Q_{xx} \\ Q_{xy} \end{pmatrix} = \begin{pmatrix} 0 \\ \frac{-FL}{tS_d} \end{pmatrix}$$

$$Q_{xx} = \frac{-FL\bar{\varepsilon}_{yy}}{tS_d(\bar{\varepsilon}_{yy}^2 - \bar{\varepsilon}_{xx}^2)}$$

$$Q_{xy} = \frac{FL\bar{\varepsilon}_{xx}}{tS_d(\bar{\varepsilon}_{yy}^2 - \bar{\varepsilon}_{xx}^2)}$$

Resolution strategies

- More details in



- Other strategies

- Avril S., Bonnet M., Bretelle A.-S., Grédiac M., Hild F., lenny P., Latourte F., Lemosse D., Pagano S., Pagnacco E., Pierron, F. (2008). Overview of identification methods of mechanical parameters based on full-field measurements. *Experimental Mechanics*, 48(4), 381-402.

The pioneers

- Prof. Michel Grédiac - 1989
 - Ecole des Mines de St-Etienne, France, now University of Clermont-Ferrand
 - Motivation: reduced number of tests from composite identification
 - Bending test on anisotropic plate, full-field slope measurements
 - Virtual Fields Method (though term coined in 2000)



Grédiac M., & Vautrin, A. (1990). A new method for determination of bending rigidities of thin anisotropic plates. *Journal of Applied Mechanics-Transactions of the ASME*, 57(4), 964-968.

Grédiac, M. (1989). Principle of virtual work and identification. *Comptes Rendus de L'Académie des Sciences, Serie II*, 309(1), 1-5.

Prof. Alain Vautrin

The pioneers

- Prof. Cees Oomens - 1991
 - Technical University of Eindhoven
 - Motivation: biological materials
 - Extended to elasto-plasticity later on (1998)
 - Measurements by image correlation

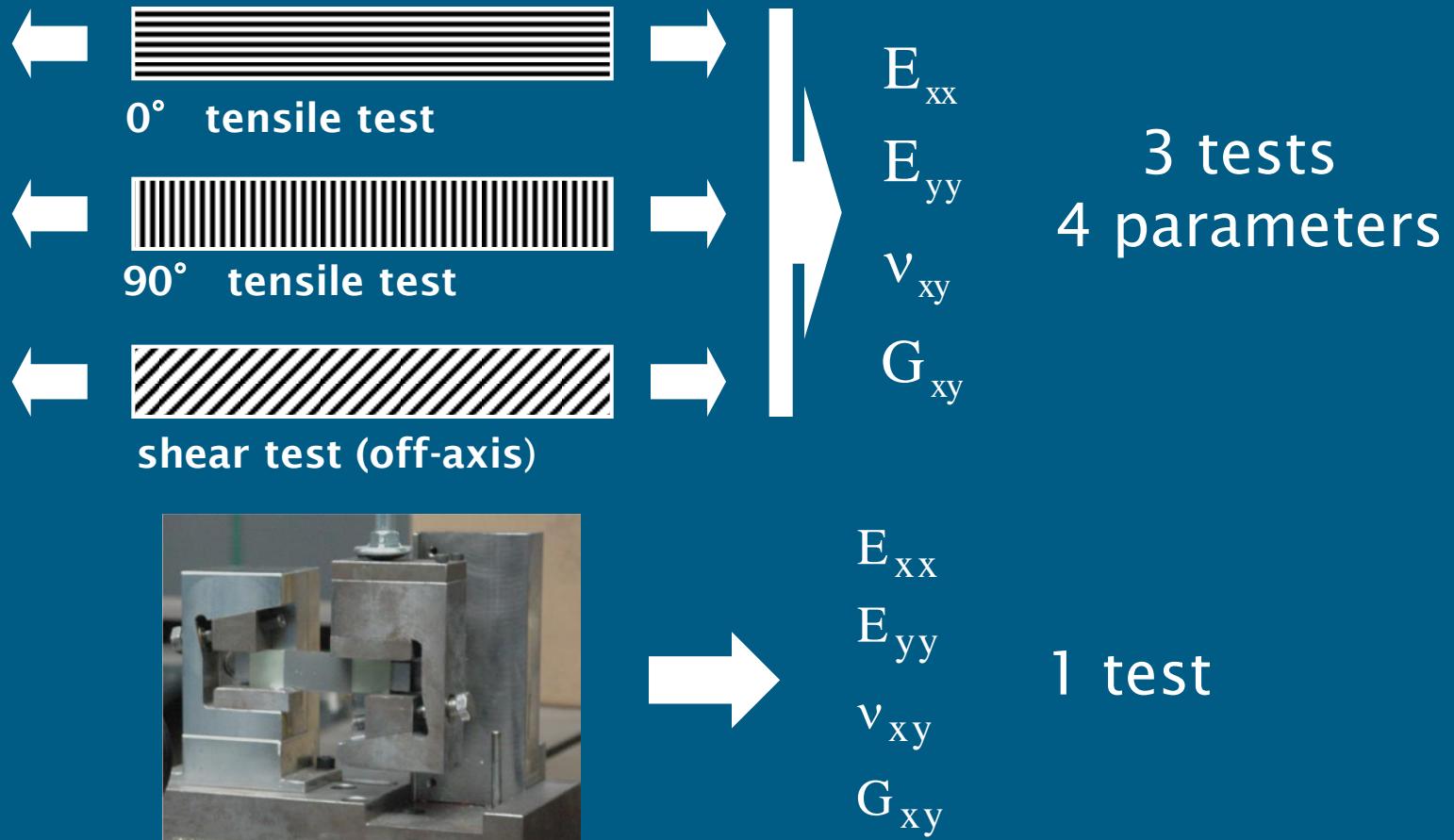


Meuwissen, M. H. H., Oomens, C. W. J., Baaijens, F. P. T., Petterson, R., & Janssen, J. D. (1998). *Journal of Materials Processing Technology*

Oomens, C.W.J., Ratingen v, M.R., Janssen, J.D., Kok, J.J., & Hendriks, M.A.N. (1993). *Journal of Biomechanics*.

Motivation

- Extract more information from 1 test

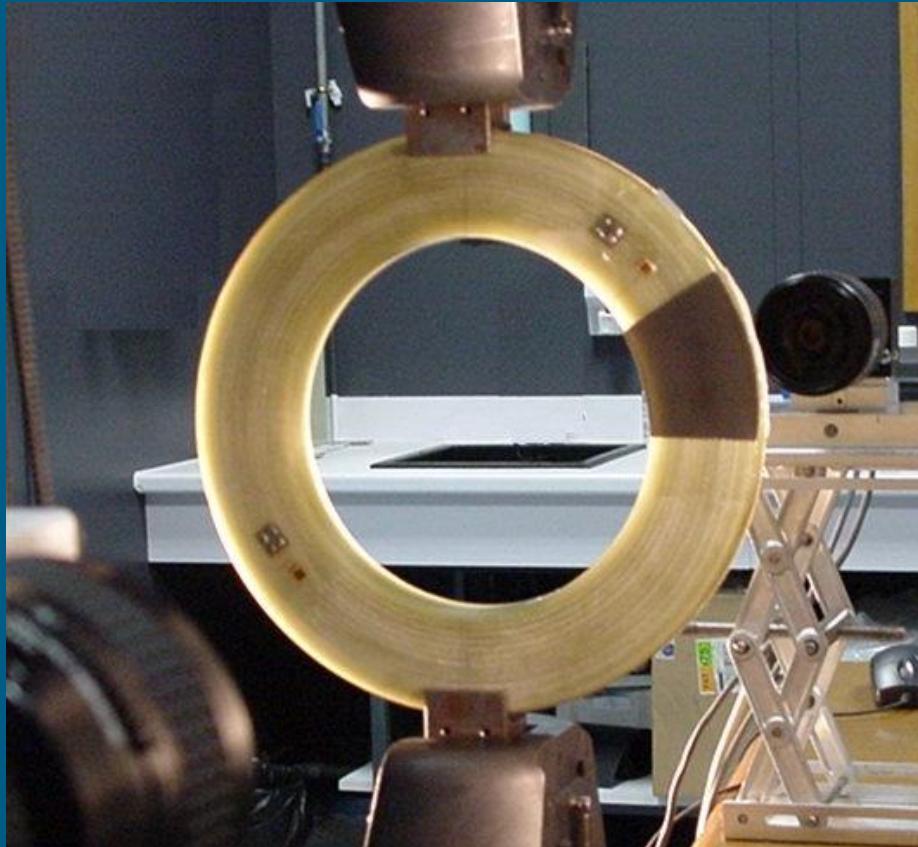


Chalal, H., Avril, S., Pierron, F., & Meraghni, F. (2006). Composites Part A

F. Pierron - BSSM 50th anniversary - NPL, Teddington, 4th November 2014

Motivation

- Complex test geometry

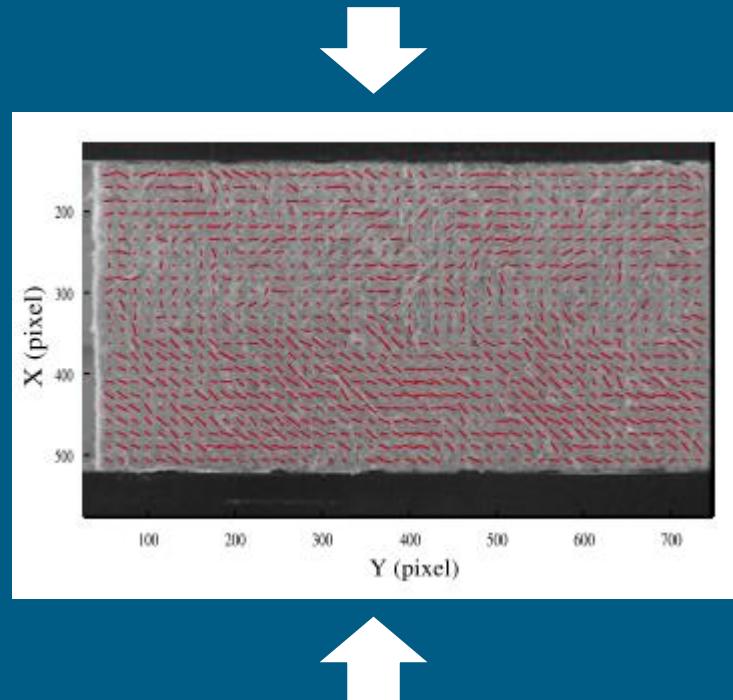
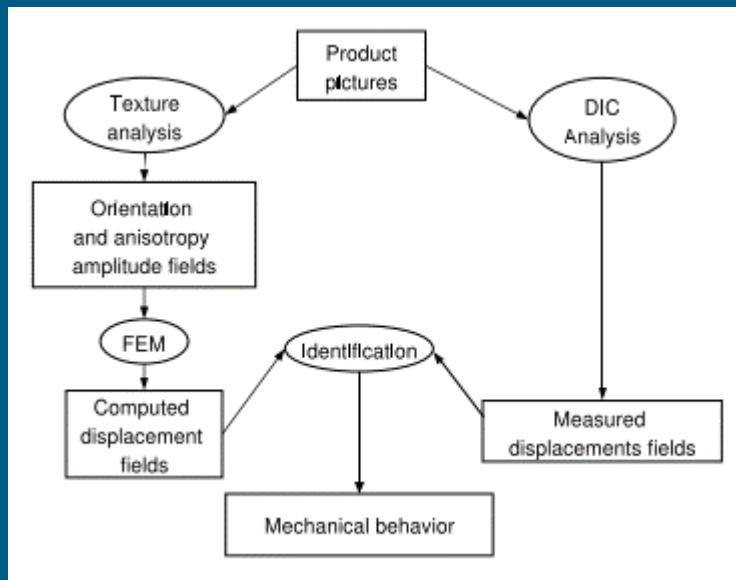


Moulart, R., Avril, S., & Pierron, F. (2006). Composites Part A.

Motivation

■ Complex material behaviour

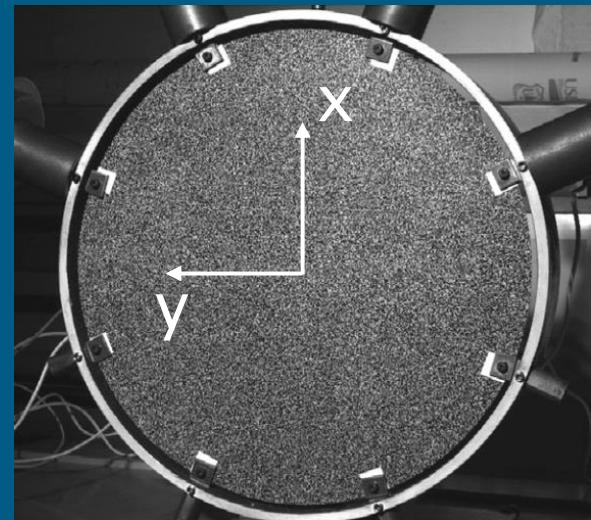
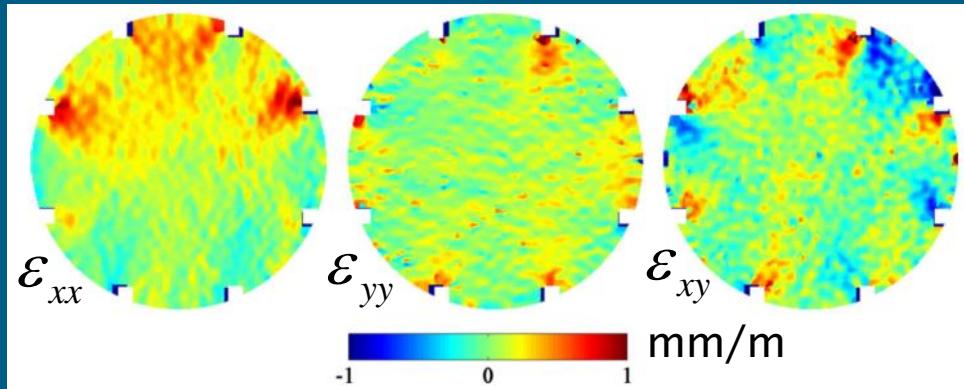
- Crimped mineral wools
- Spatially varying material directions
- DIC and FEMU



Witz, J.-F., Roux, S., Hild, F., & Rieunier, J.-B. (2008). Journal of Engineering Materials and Technology.

Motivation

- Complex material behaviour
 - Orthotropic paper webs
 - DIC with drumhead test
 - VFM: Stiffness and orthotropy axes
 - Next step: heterogeneity

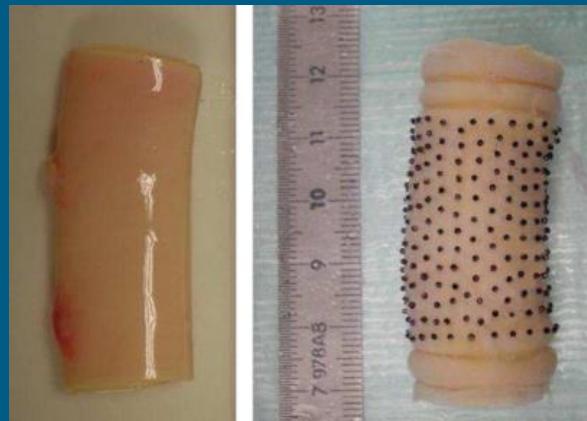


Drumhead specimen

Considine, J. M., Pierron, F., Turner, K. T., & Vahey, D. W. (2014). Experimental Mechanics

Motivation

- Complex material behaviour
 - Biological materials
 - Arterial segments
 - Inflation tests
 - Marker tracking
 - VFM in large deformation
 - Hyperelastic model



Arterial segments

Motivation

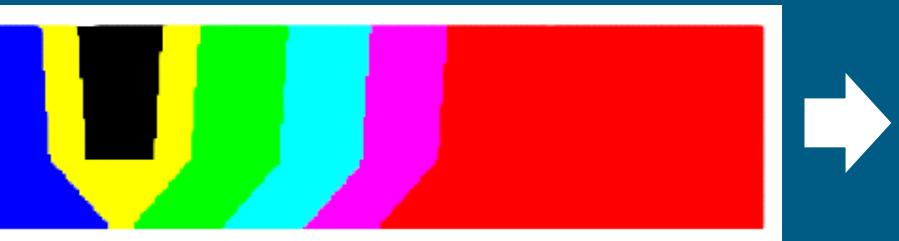
- Heterogeneous materials
 - Welds

Seven zones
14 parameters

Yield stress (MPa)



694



Hardening modulus (MPa)



3200

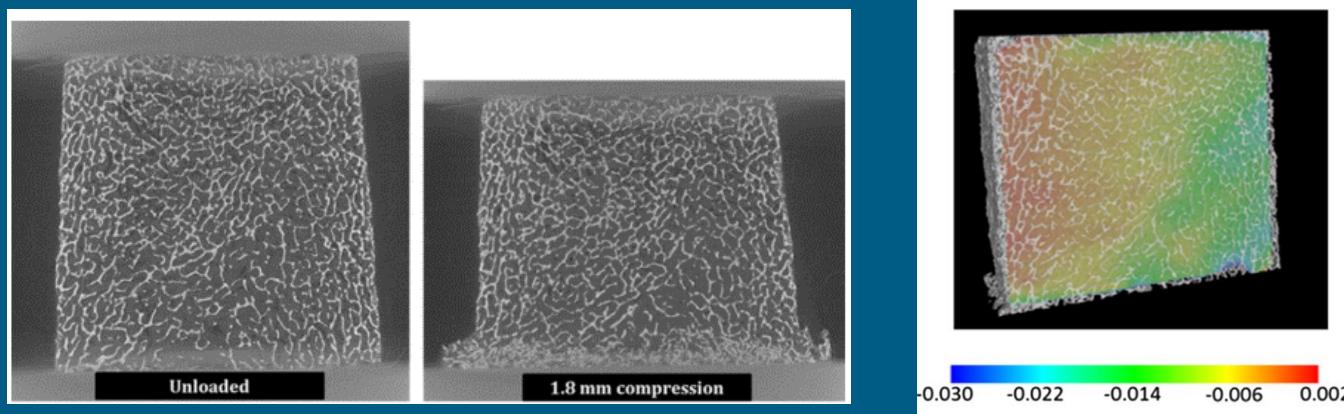


2000

Sutton, M. A., Yan, J. H., Avril, S., Pierron, F., & Adeeb, S. M. (2008). Experimental Mechanics.

Hot topics

- Identification from volume strain data
 - X-ray CT in-situ compression of bone
 - Digital Volume Correlation (DaVis package)
 - VFM to identify Poisson's ratio (non-uniform strain distribution)



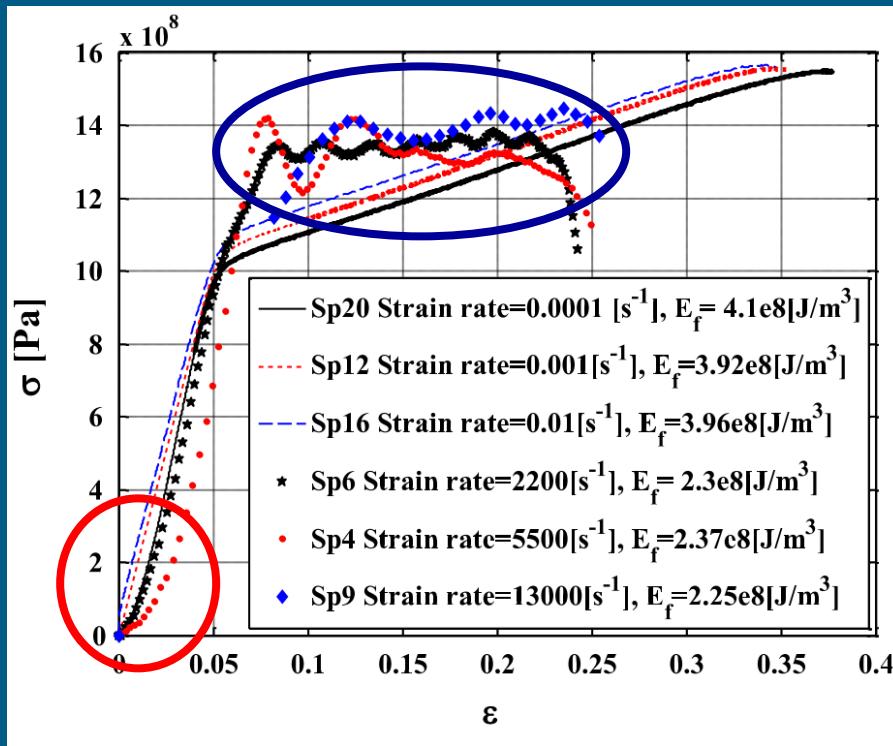
Axial
strain

Gillard, F., Boardman, R., Mavrogordato, M., Hollis, D., Sinclair, I., Pierron, F., & Browne, M. (2014). Journal of the Mechanical Behavior of Biomedical Materials.

Hot topics

- High strain rate behaviour
 - Early days for FFM at high rates
 - Potential for step change in test data quality

Inertia effects



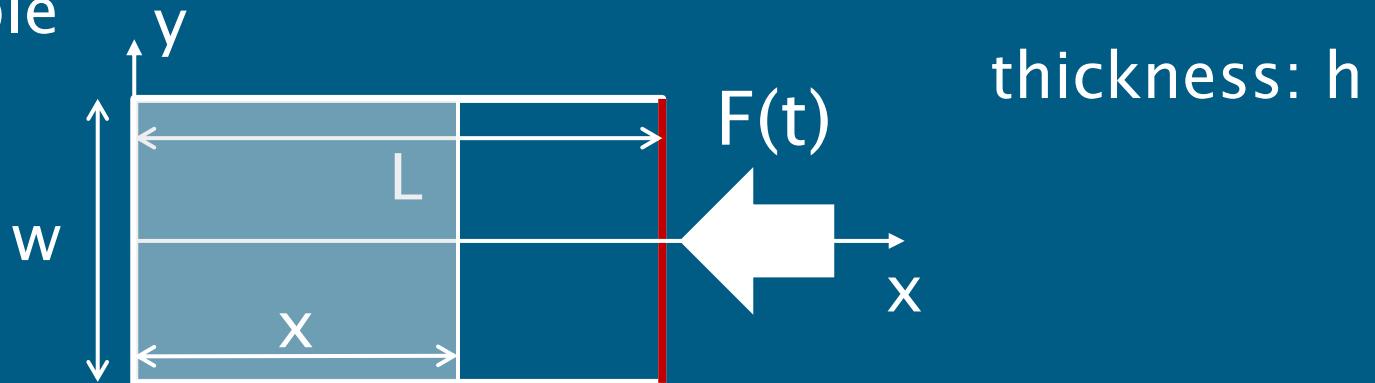
Ringing
(dispersion)

Osovski S. et al.,
Scripta Materialia,
2012. 67(7-8): p. 693-
695.

High strain rate testing

- Use inertia as a load cell

- Example



- Equilibrium of the structure

$$F(t) = \int_V \rho a_x(t) dV$$

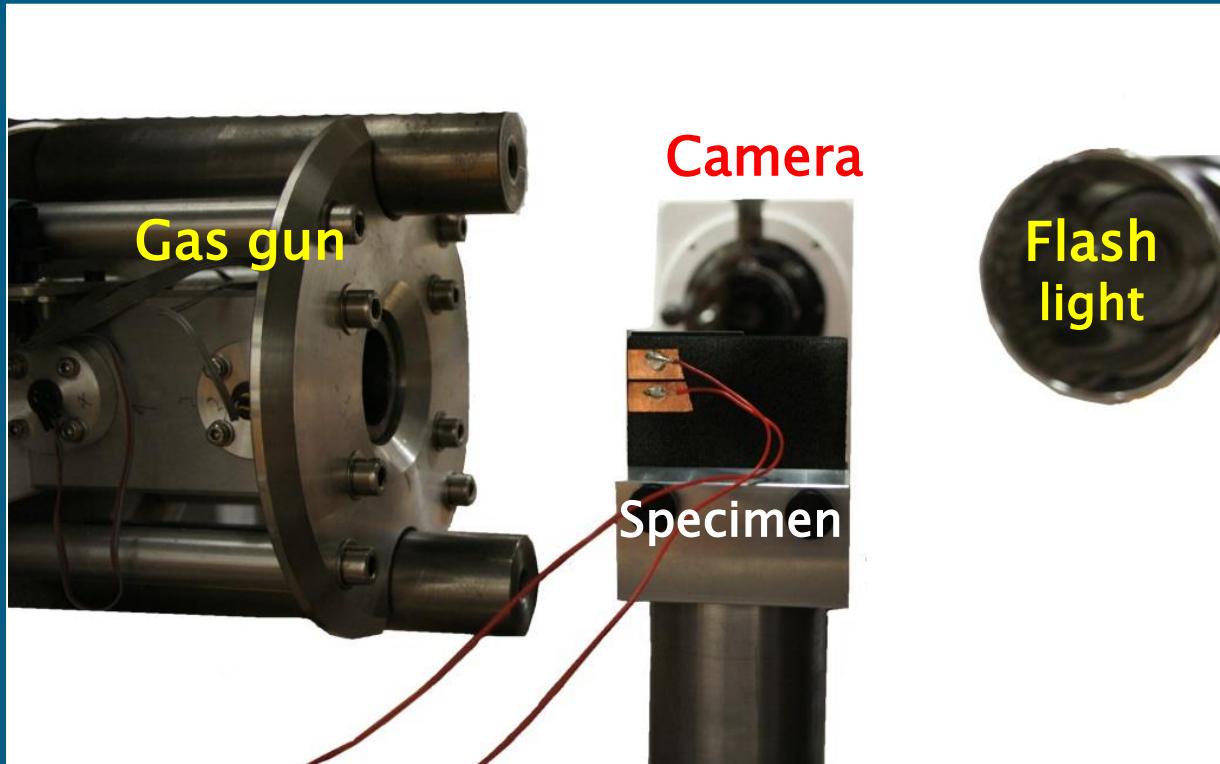
$$\int_V \rho a_x(t) dV = \rho V \bar{a}_1^{\text{surface}}$$

$$\boxed{\begin{aligned}\bar{\sigma}_1^{\text{red line}}(t) &= \rho L \bar{a}_1^S(t) \\ \bar{\sigma}_1^y(x, t) &= \rho L \bar{a}_1^S(x, t)\end{aligned}}$$

$$F = h w \bar{\sigma}_1^{\text{red line}}$$

High strain rate testing

■ Experimental set-up



Projectile: steel, 30mm diameter, 40mm long, 30 m.s^{-1}

Pierron, F., Zhu, H., & Siviour, C. (2014). Beyond Hopkinson's bar. Philosophical Transactions of the Royal Society A, 372(2023).

High strain rate testing

■ Camera

SHIMADZU HPV-X

Inter-frame time: $0.2 \mu\text{s}$

Spatial resolution: 400 by 250

Recorded images: 128

■ Grid method

- Grid pitch : 0.6 mm
- 5 sampling pixels per period

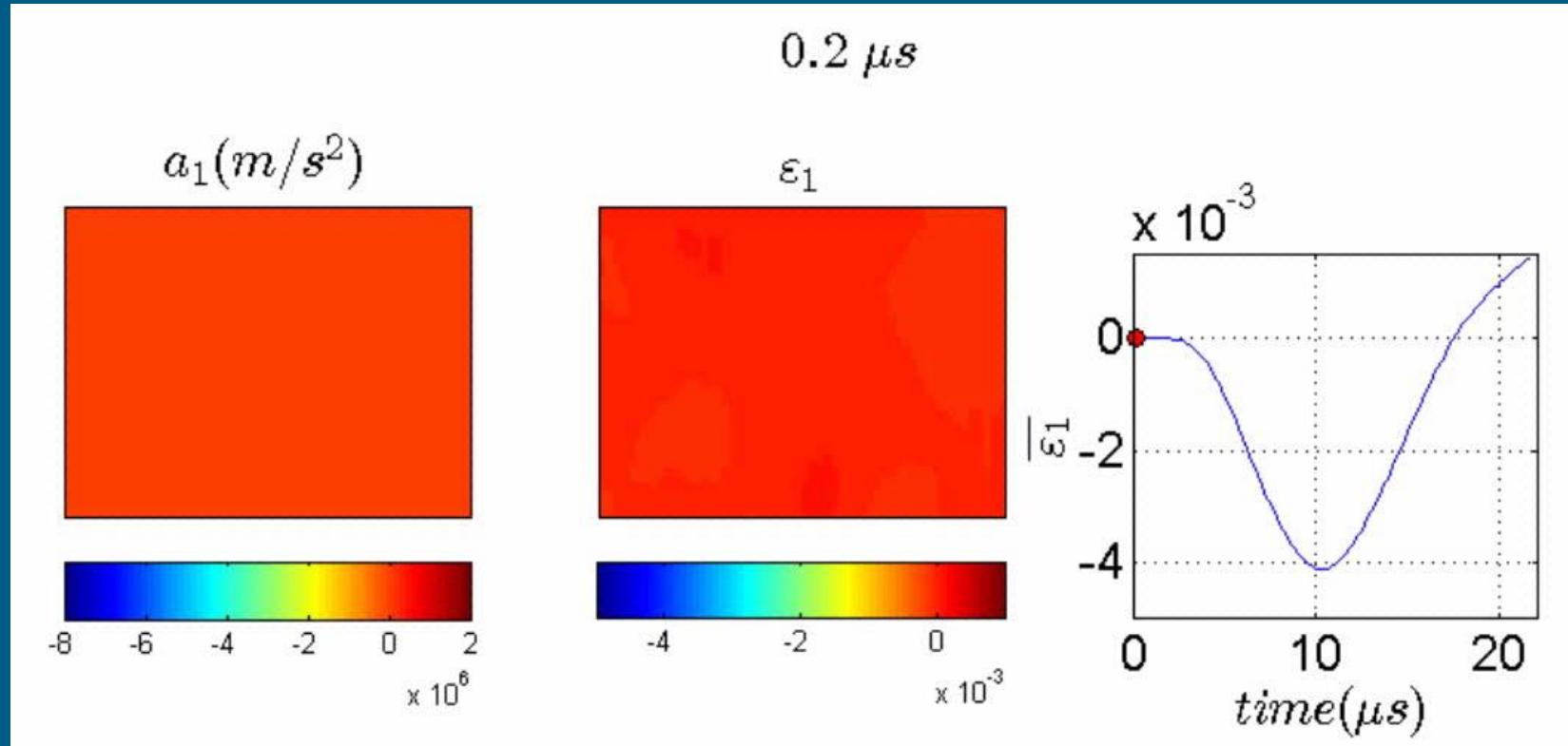


■ Material

- Carbon/epoxy QI
(no strain rate sensitivity)

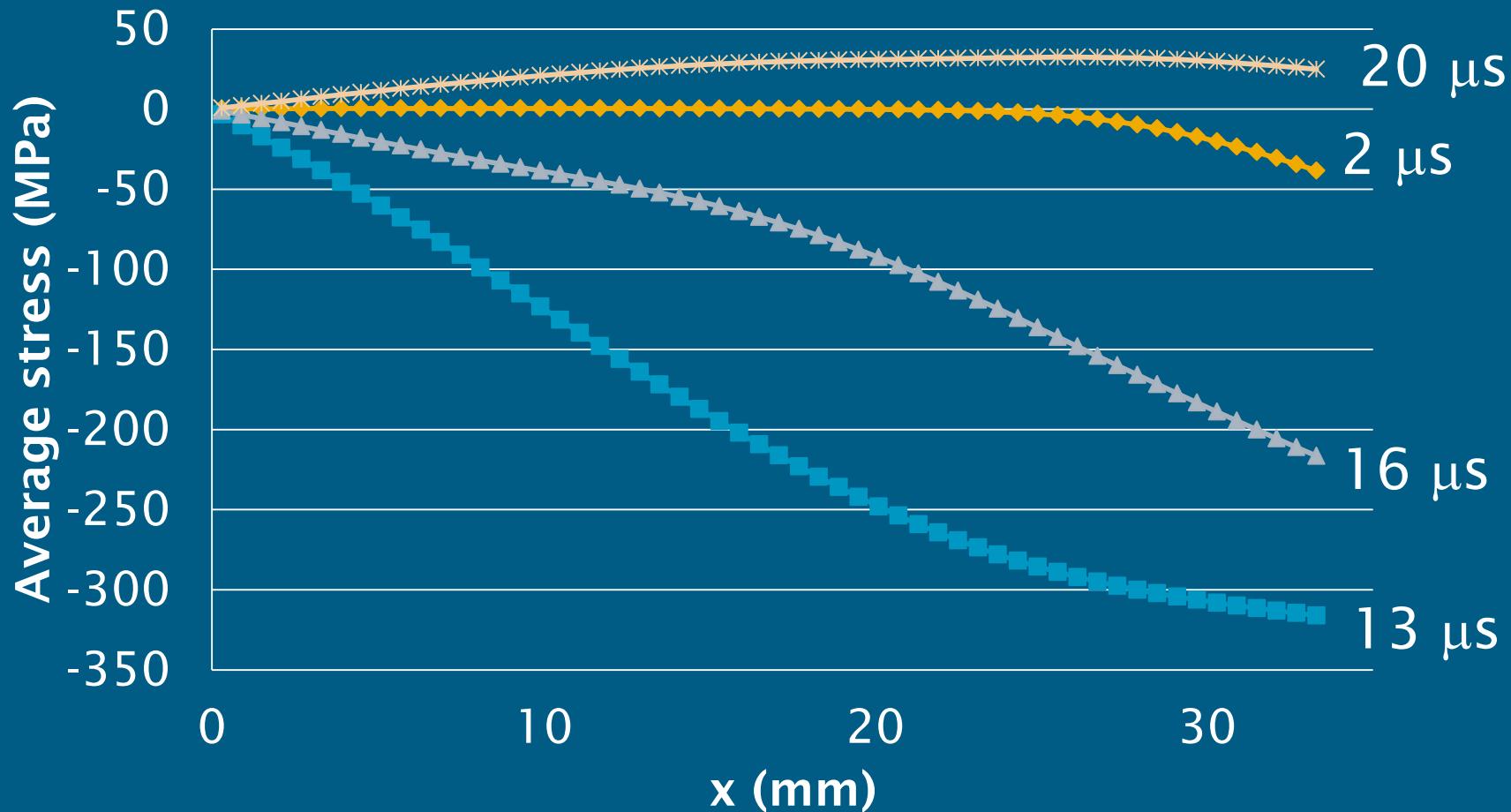
$[0/\pm 45/90]_s$
 $E = 47.5 \text{ GPa}$, $\nu = 0.3$
 $40 \times 30 \times 3.6 \text{ mm}$

High strain rate testing



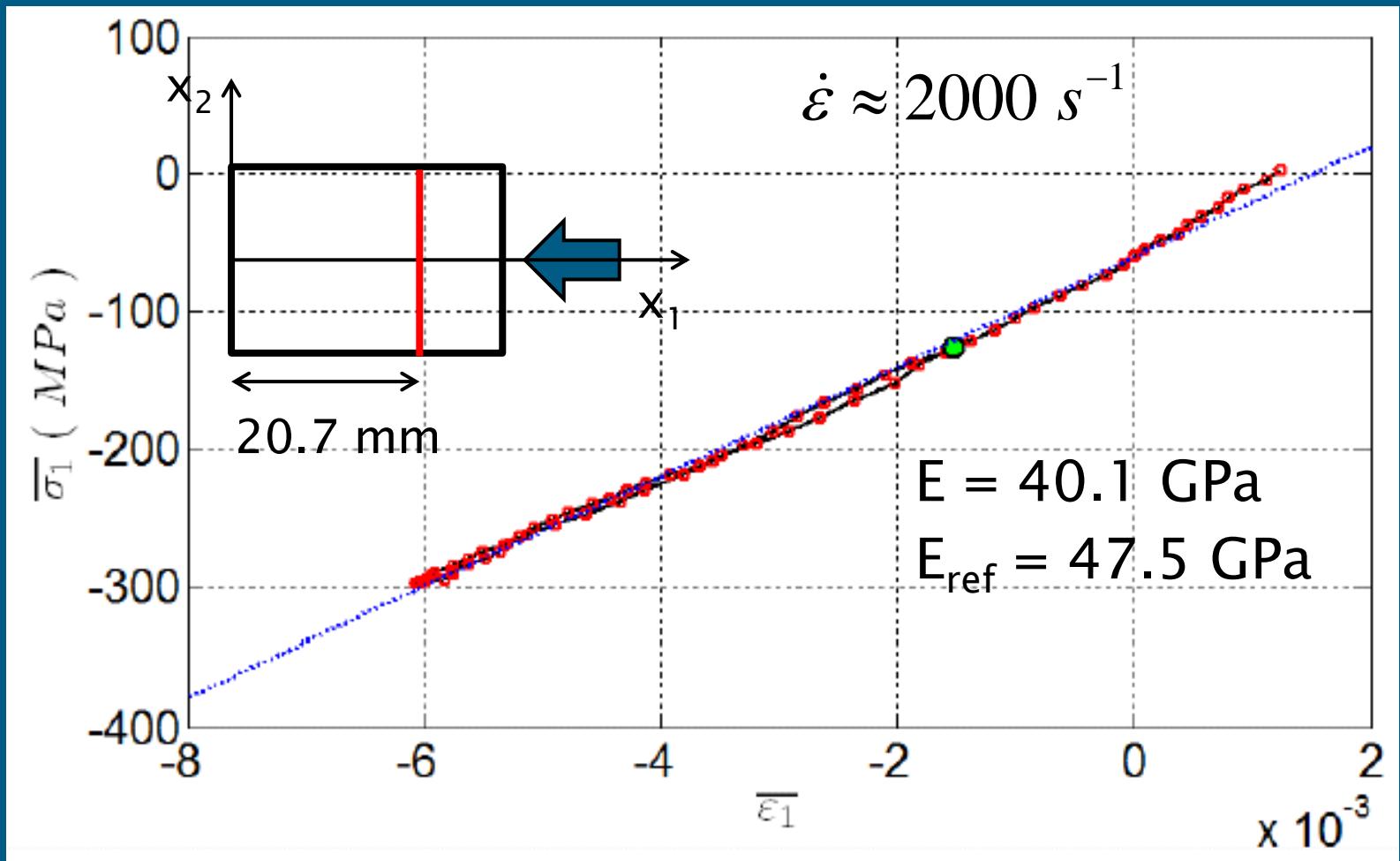
High strain rate testing

■ Stress reconstruction



High strain rate testing

■ Stress-strain curve



Future directions

- Design of new ‘standard tests’
 - Application specific
 - Welds
 - Composites
 - Metal forming
- Error propagation, uncertainty quantification
 - Simulator (see Pascal Lava’s presentation)
- Full integration with measurements
 - MatchID, see Pascal Lava’s presentation
 - Release of operational tools for the community

Thank you for your attention

- Tensile test on a magnesium friction stir weld

