

# Assessment of the deformation of low density polymeric auxetic foams by X-ray tomography and digital volume correlation

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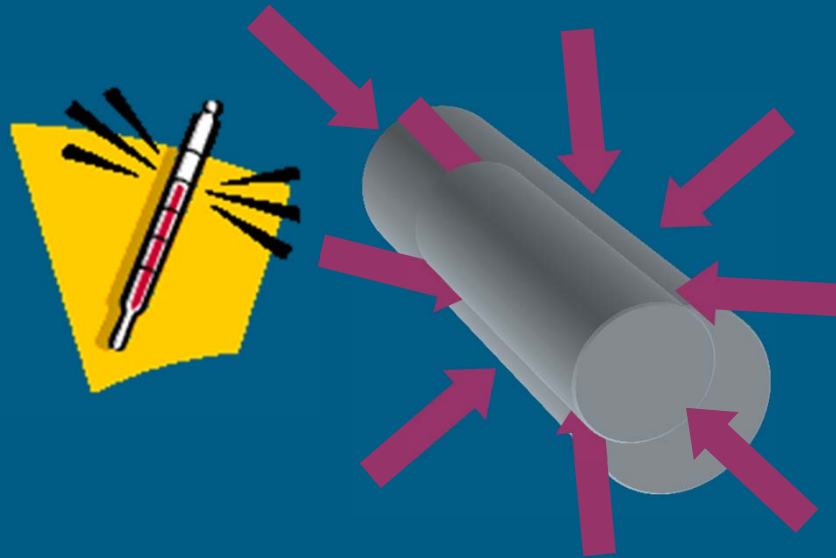
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# Objectives

- Evaluate the performance of Digital Volume Correlation (DVC)
  - Computed Micro X-Ray Tomography ( $\mu$ CT)
  - Run noise performance study (stationary and rigid body movements)
- Investigate the deformation of auxetic (negative Poisson's ratio) and standard low density foam
  - Understand the deformation behaviour
  - Relate to microstructure

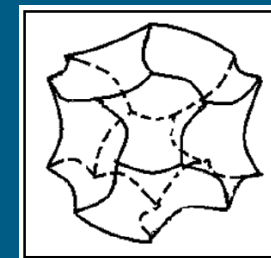
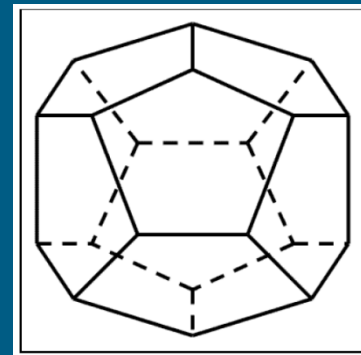
# Experimental procedure (1/3)

- Material under study
  - Low density polyurethane (PU) foam
  - Standard foam: 45 pores/inch, density = 26-32kg.m<sup>-3</sup>
  - Conversion into auxetic foam



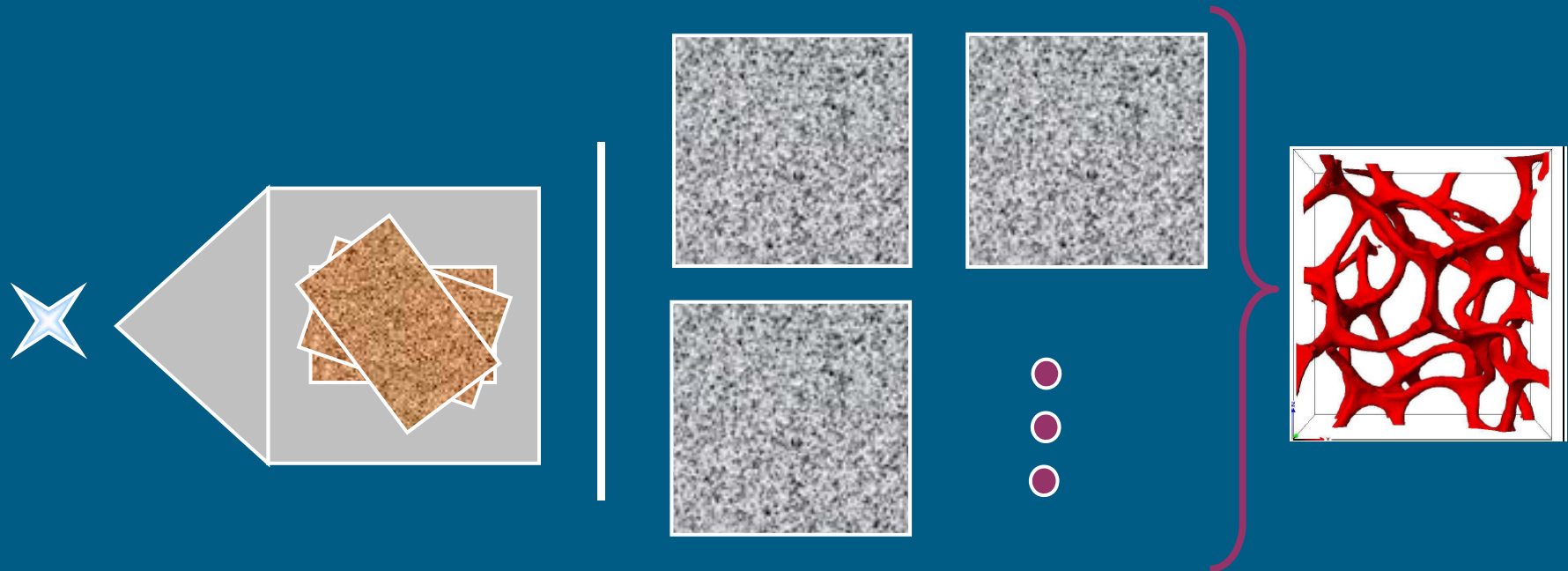
Linear compression ratio: 0.67

Freezes the microstructure to a folded network



# Experimental procedure (2/3)

- X-ray computed tomography



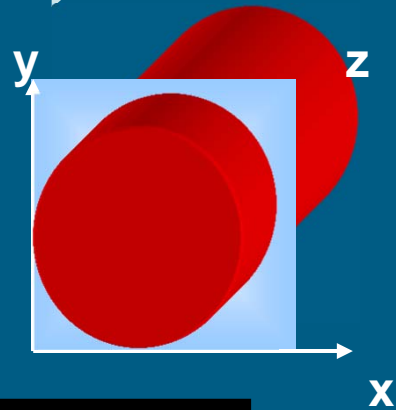
- Digital Volume Correlation (DVC)
  - Extension to volume of digital image correlation
  - LaVision DVC software

# Experimental procedure (3/3)

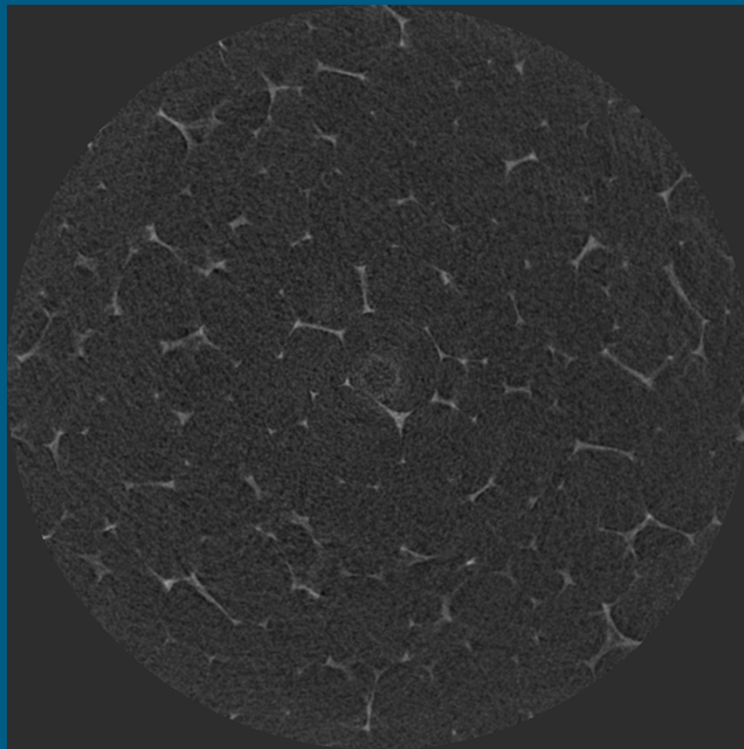
- Digital Volume Correlation (DVC)
  - Local approach (each sub-volume pattern correlated independently)
  - Multi-pass approach: large sub-volumes initially used to capture large displacements. Displacements used as initial input for smaller sub-volumes, ensuring the pattern is followed and signal to noise ratio maximised.
  - Piecewise linear shape functions
  - Gaussian curve-fitting of the correlation function peak for subvoxel resolution.

# Performance evaluation (1/12)

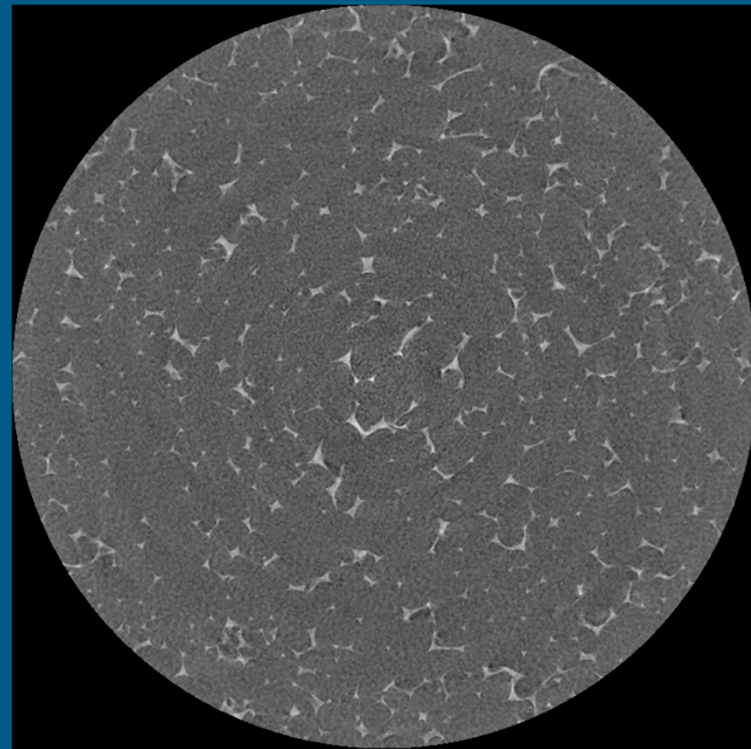
- Raw images (cylindrical specimens)



Standard

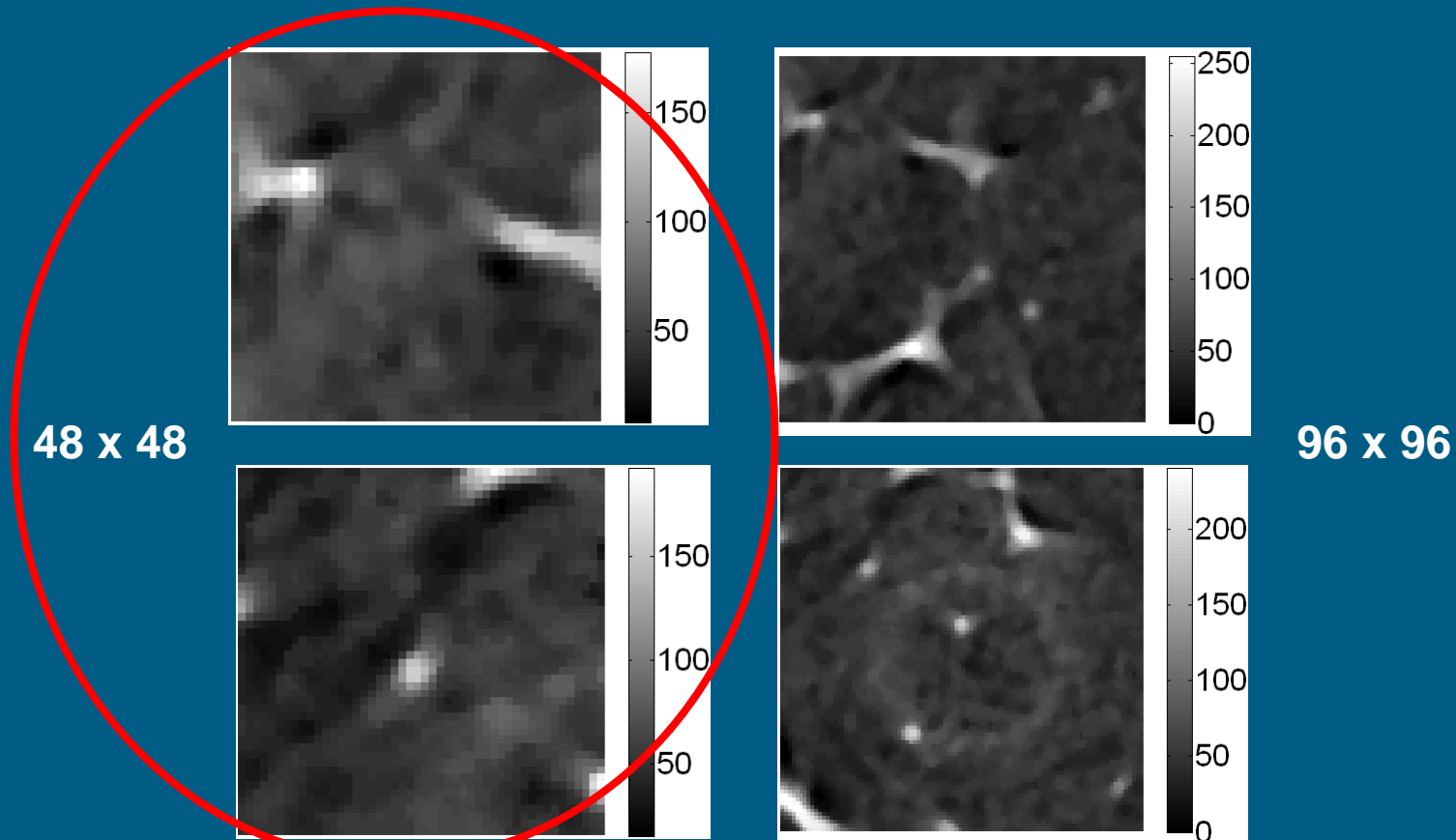


Auxetic



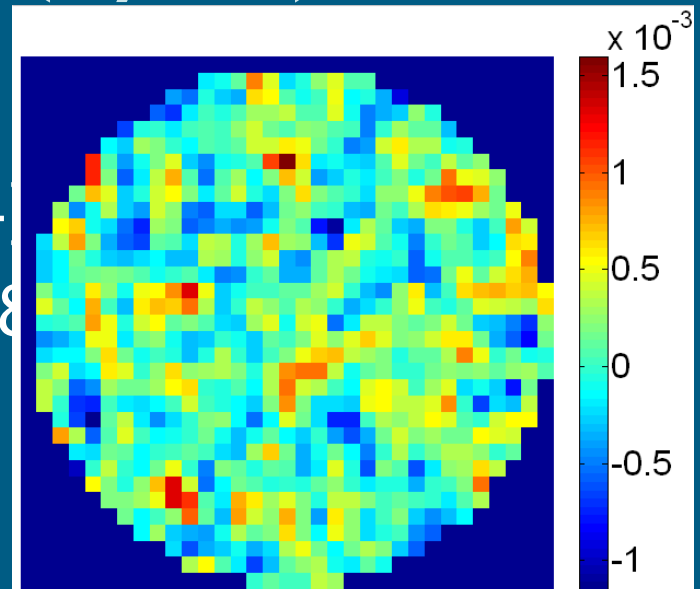
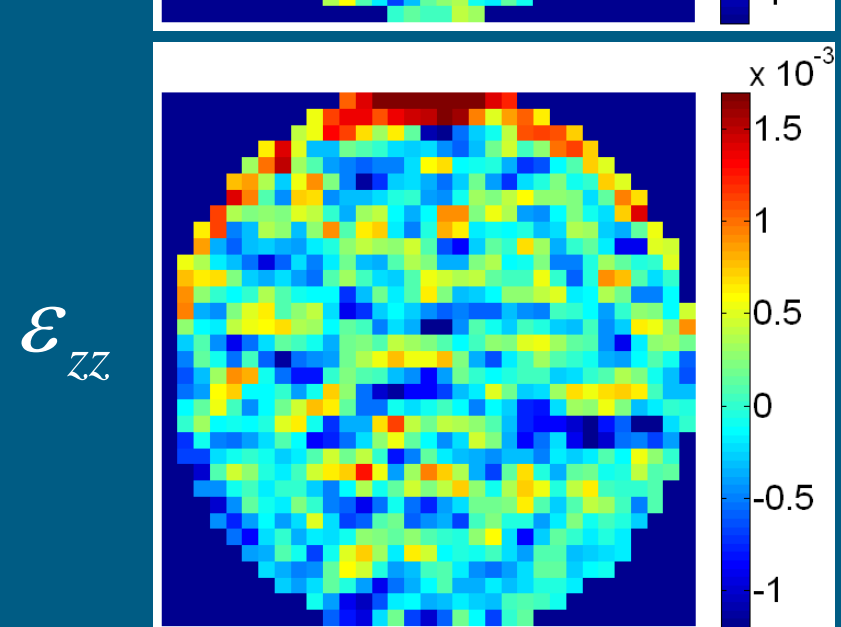
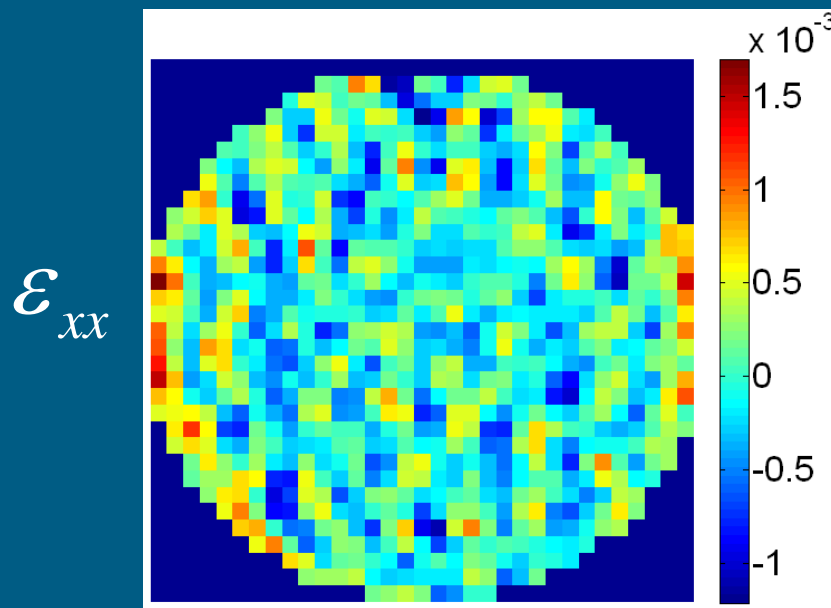
# Performance – auxetic (2/12)

- Auxetic raw images: cylindrical specimen
  - Field of view 800 x 800 x 679
  - Voxel size: 15 microns



# Performance – auxetic (3/12)

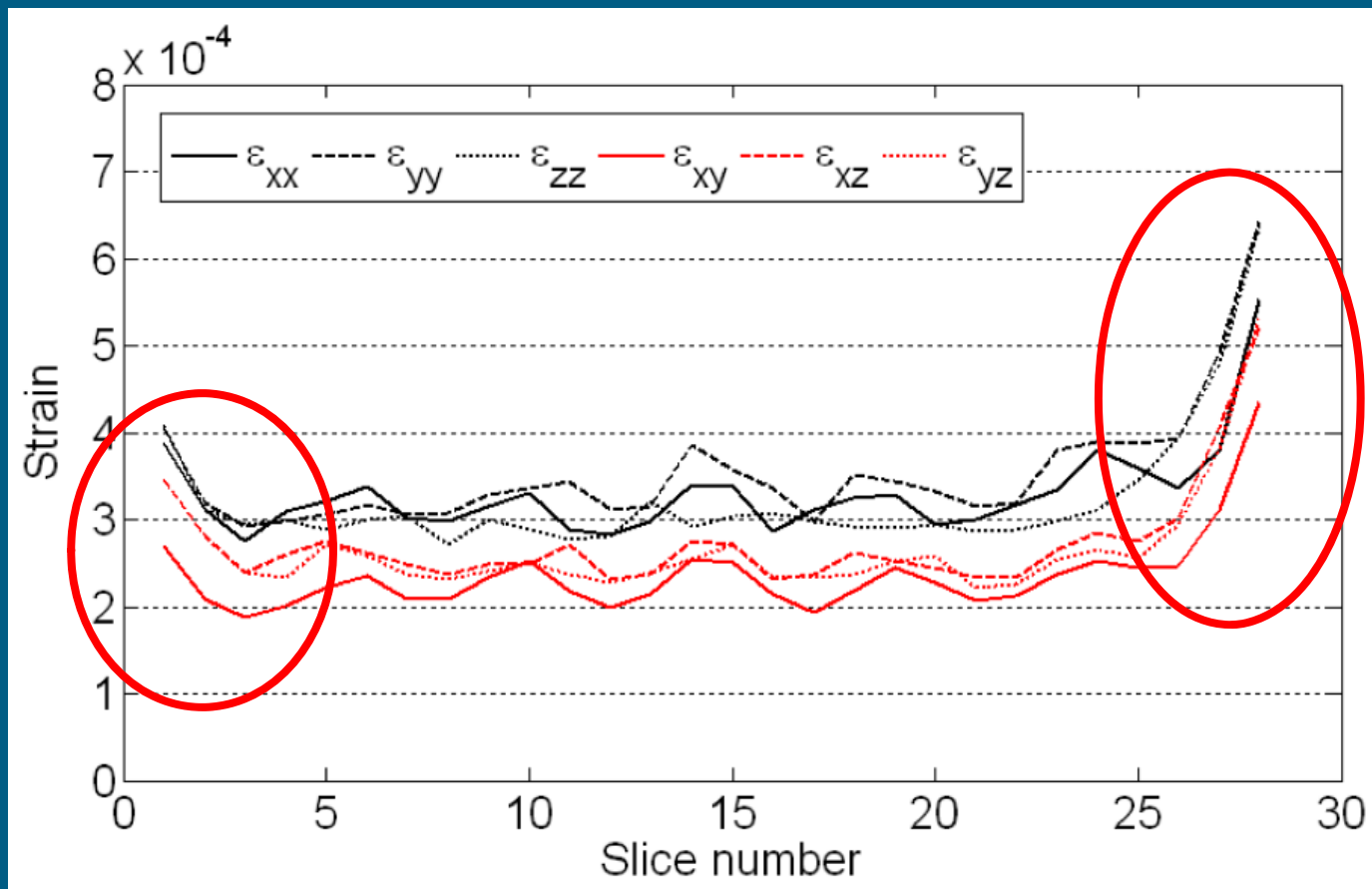
- Stationary specimen
  - 48 x 48 x 48, step 50% (24)
  - Final data size: 33 x 33 x 28
  - Strains in central slice  $\varepsilon_{yy}$
  - No smoothing





# Performance – auxetic (4/12)

- Stationary auxetic specimen
  - Strain resolution in Z-slices

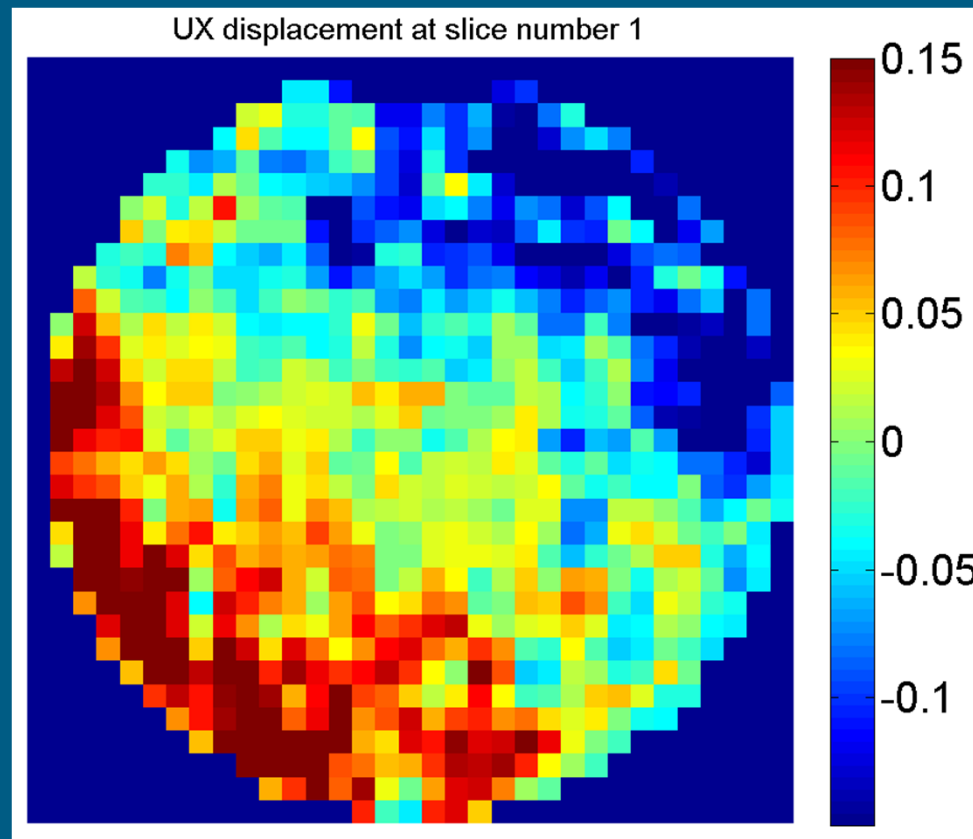


# Performance – auxetic (5/12)

- Rigid body translation along Z

- About 30 voxels

$U_X - \overline{U_X}$  represented to in order to use the same scale



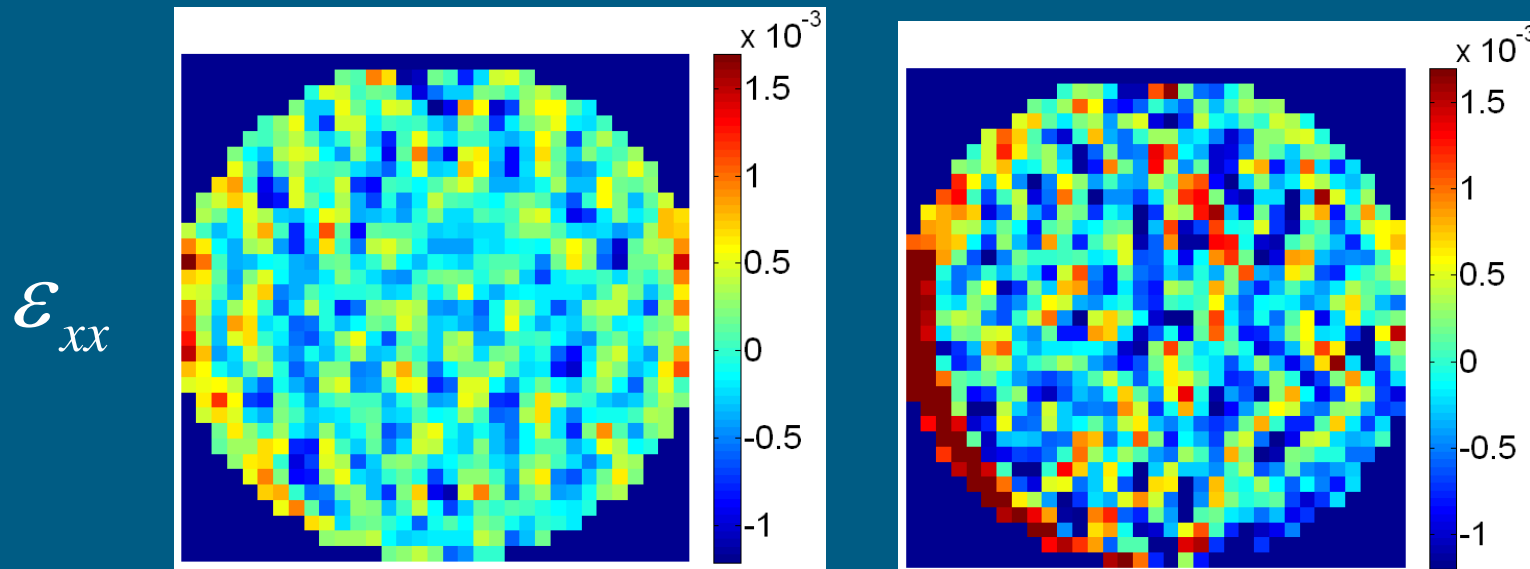
Displacements  
in voxels

Translation not  
perfectly in Z-  
direction

Inaccurate data for  
couple of first and  
last slices

# Performance – auxetic (6/12)

- Rigid body translation along Z
  - Strain components, no smoothing



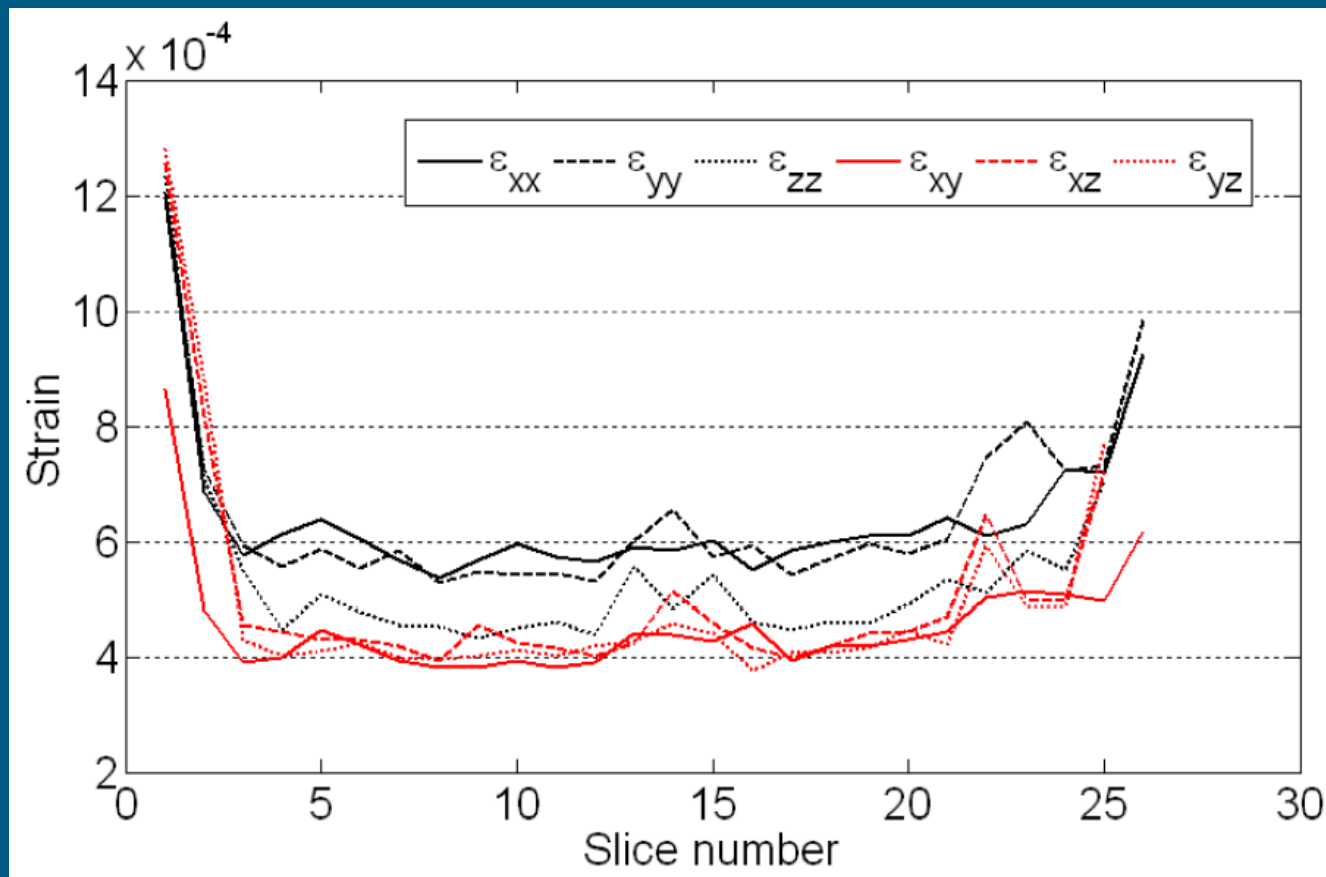
Stationary

Rigid body

Limited spatial correlation (shift of 50%)

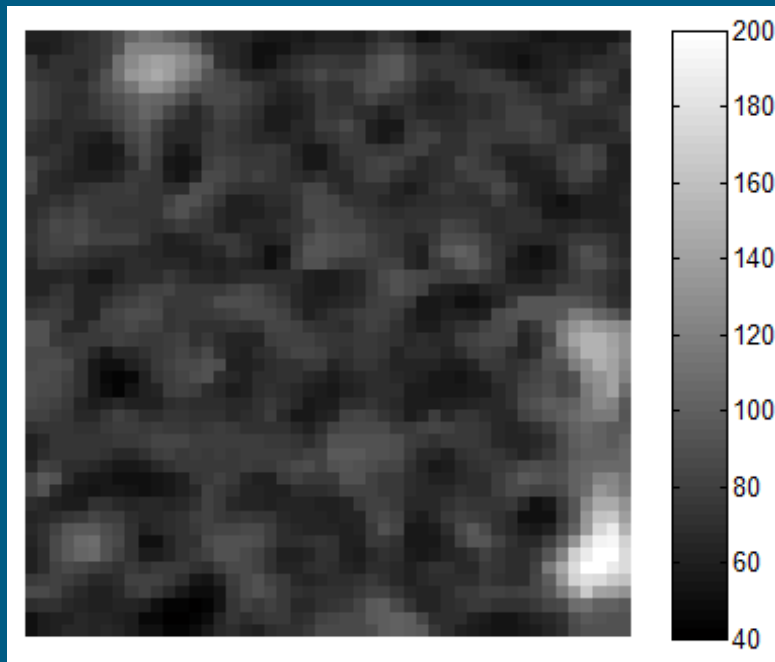
# Performance – auxetic (7/12)

- Rigid body translation along Z
  - Strain resolution

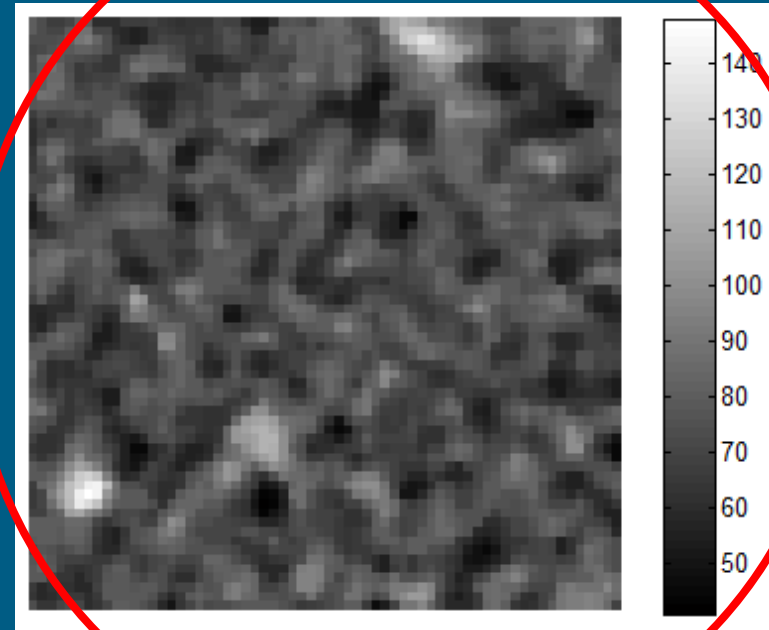


# Performance – standard (8/12)

- Standard raw images: cylindrical specimen
  - Field of view 1000 x 1000 x 1000
  - Voxel size: 15 microns



48 x 48



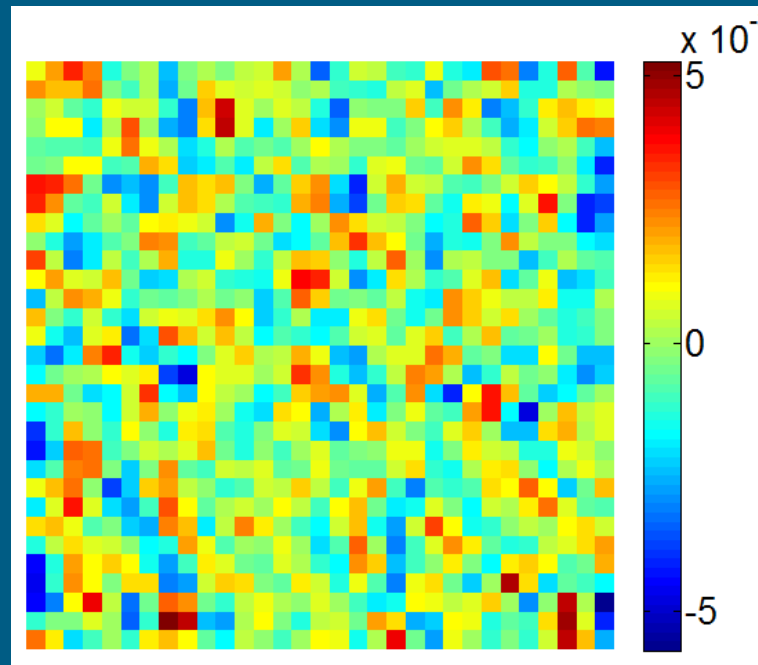
64 x 64

Follows compression ratio of 0.67

# Performance – standard (9/12)

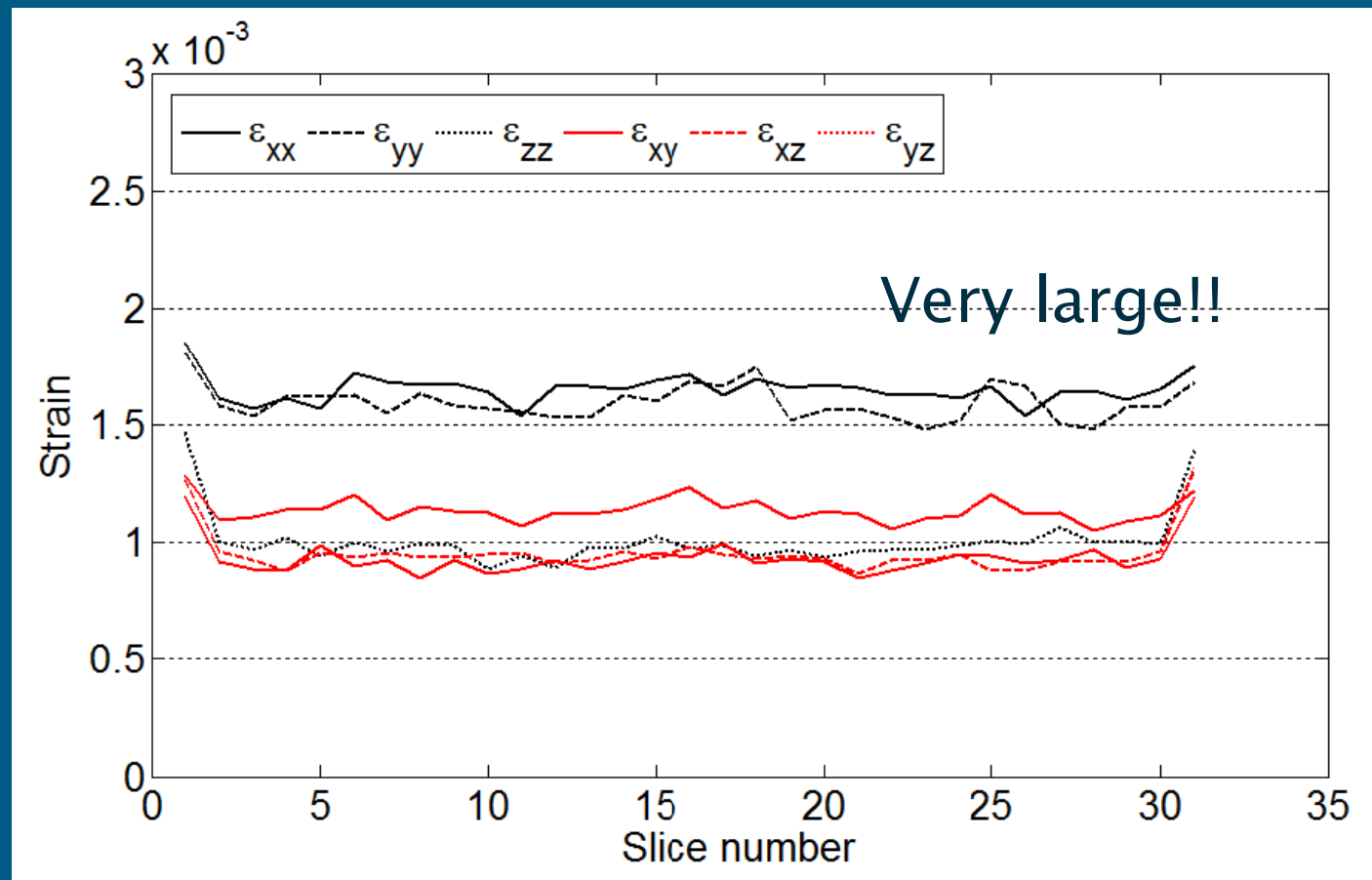
- Stationary specimen
  - 64 x 64 x 64, step 50% (32)
  - Final data size: 31 x 31 x 31
  - Strains in central slice
  - **No smoothing**

$\epsilon_{xx}$



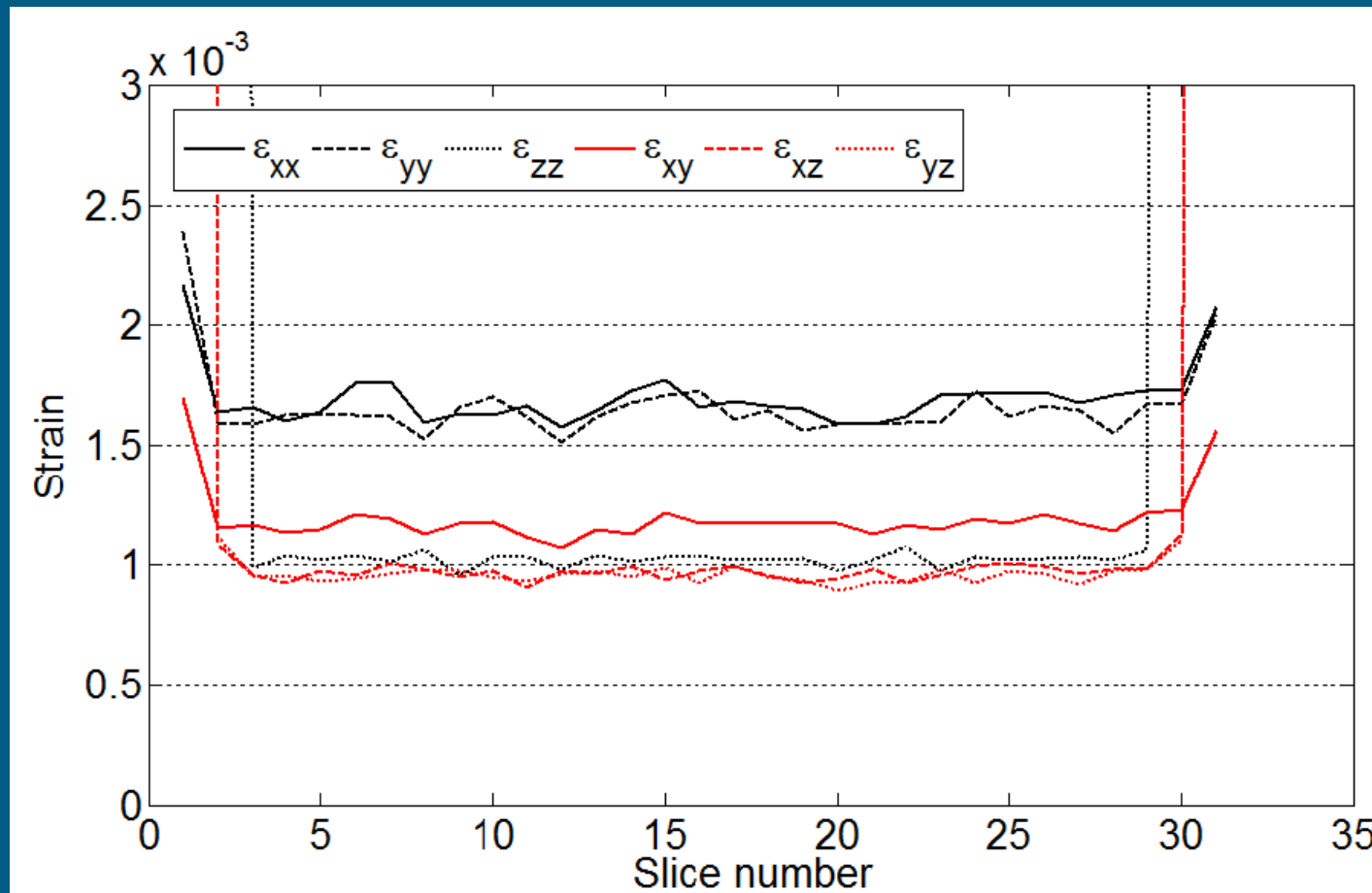
# Performance – standard (10/12)

- Stationary specimen
  - Strain resolution in Z-slices



# Performance – standard (11/12)

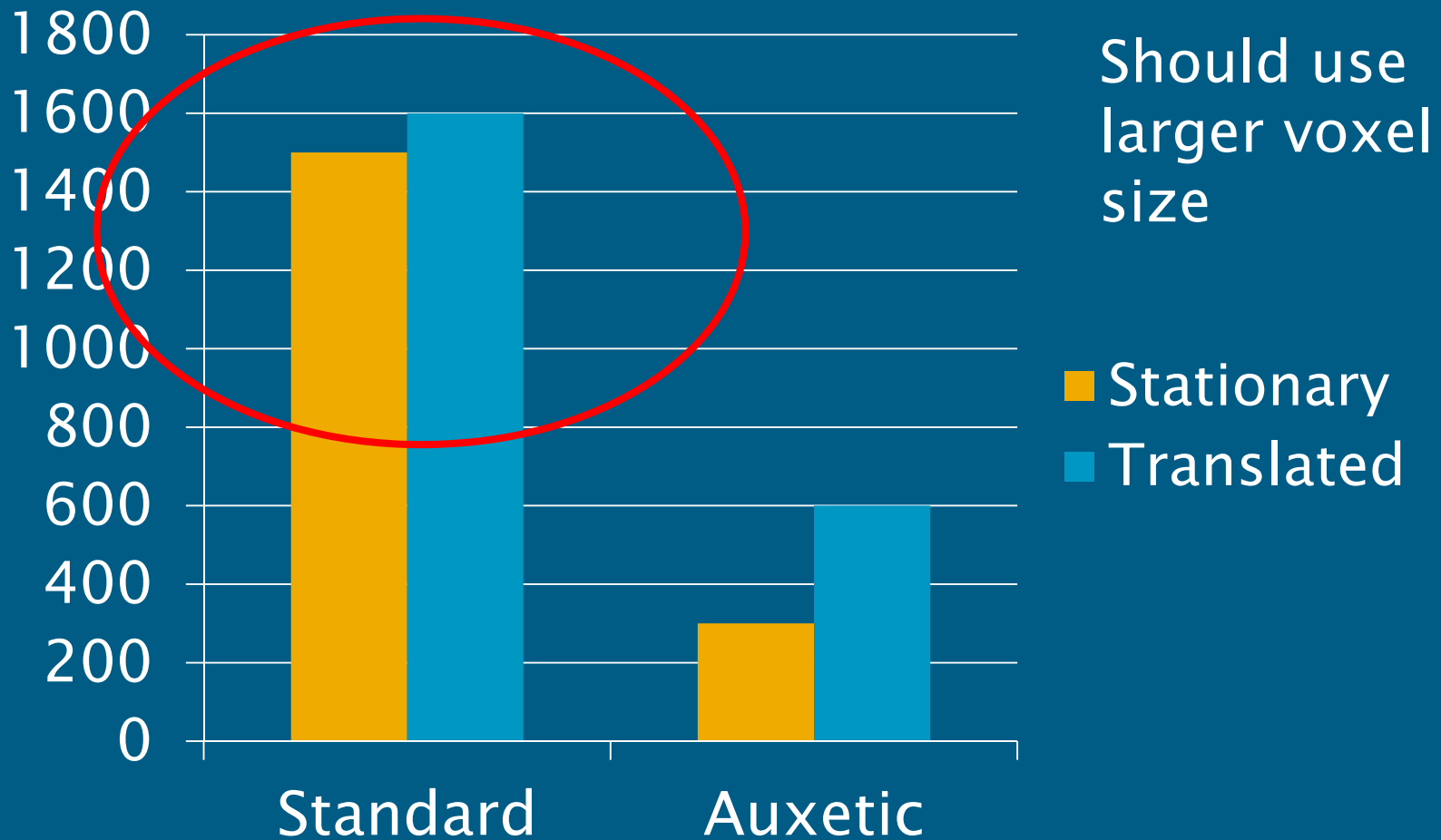
- Rigid body translation along Z
  - Strain resolution in Z-slices





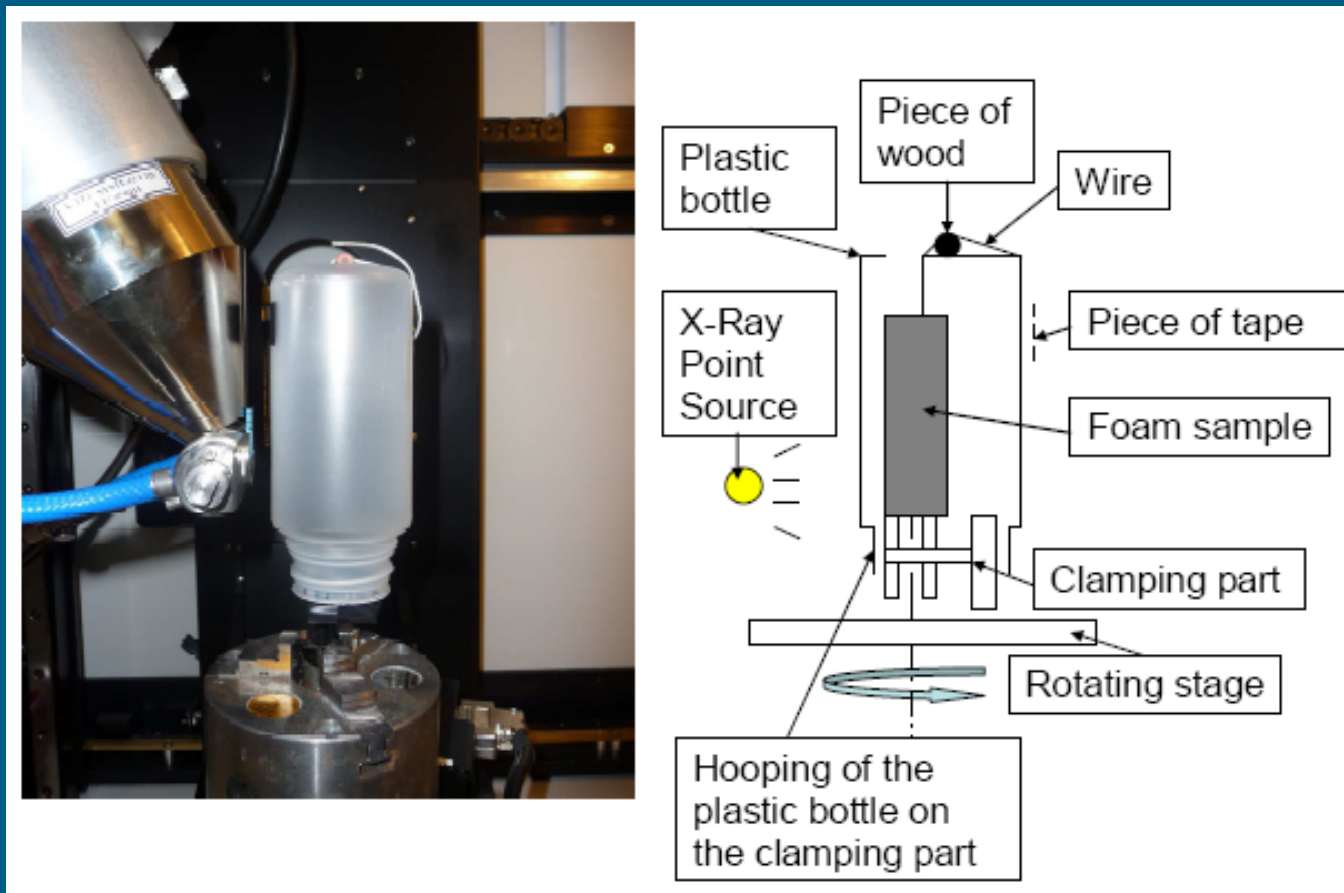
# Performance - standard (12/12)

- Wrap up: strain resolution (microstrains)



# Tensile tests (1/7)

- Load in Z-direction
  - Test fixture

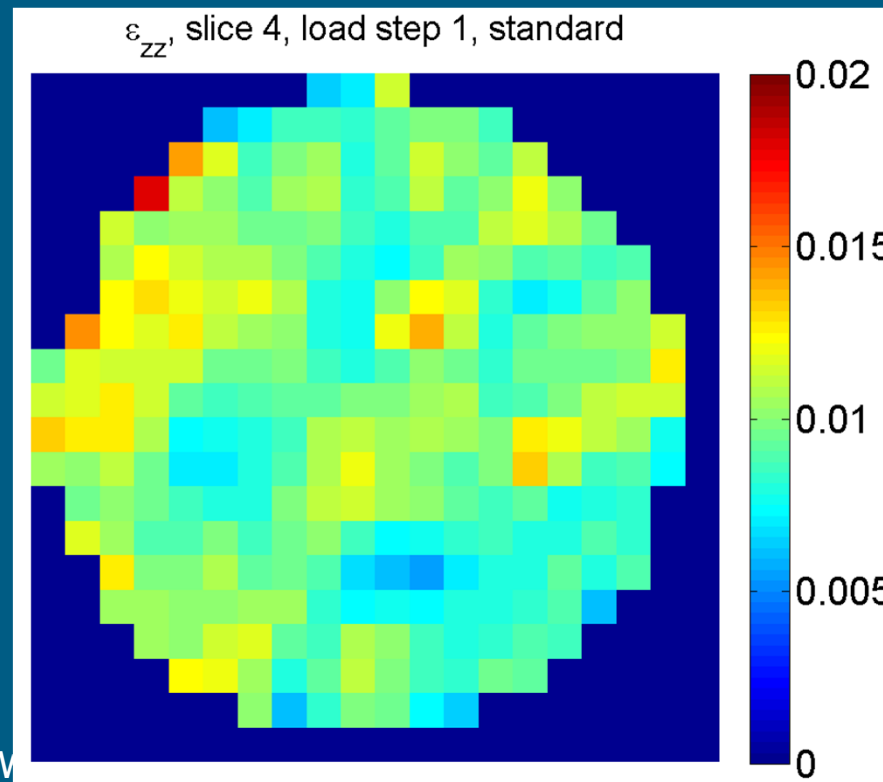


# Tensile tests - standard (2/7)

- Imaging and processing parameters
  - 633 x 633 x 558, 15 microns voxel size
  - 64 x 64 x 64, step 50% (32)
  - Final data size: 20 x 20 x 17
  - 3 load steps

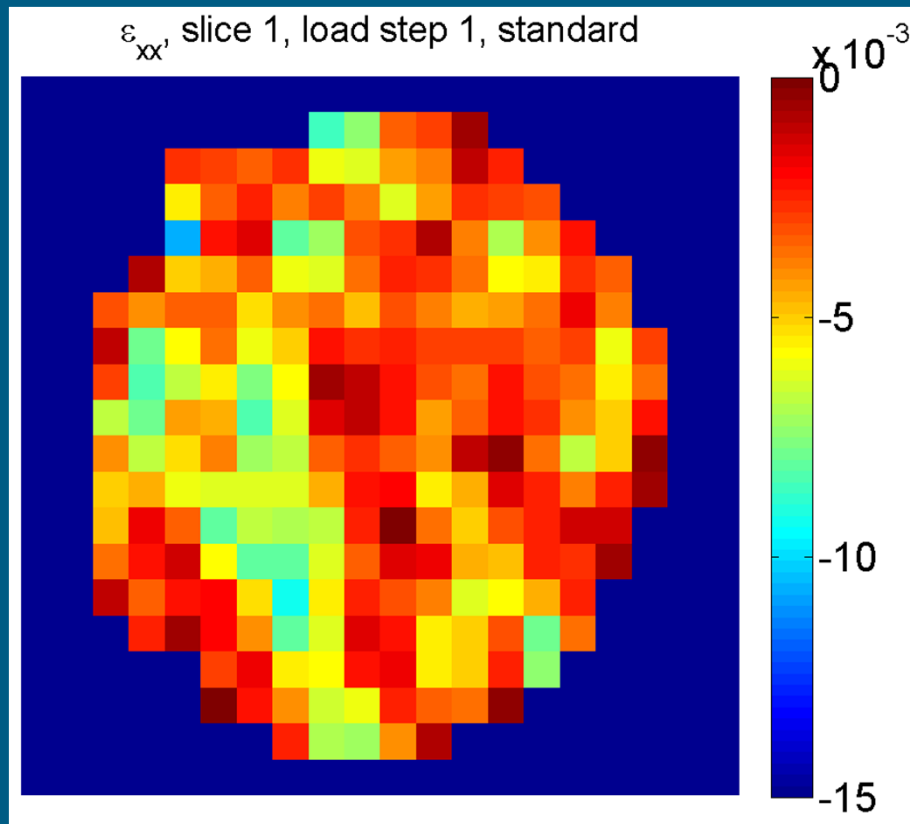
Load step 1

Strain res: 0.0015

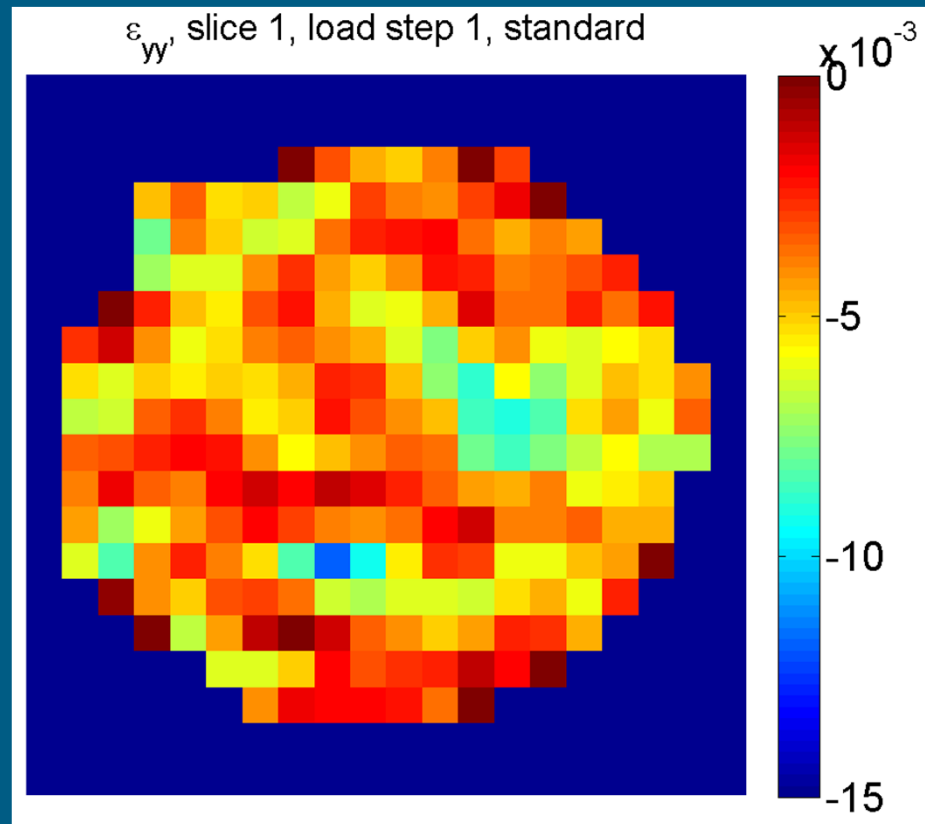


# Tensile tests - standard (3/7)

- Transverse strain components



$\varepsilon_{xx}$



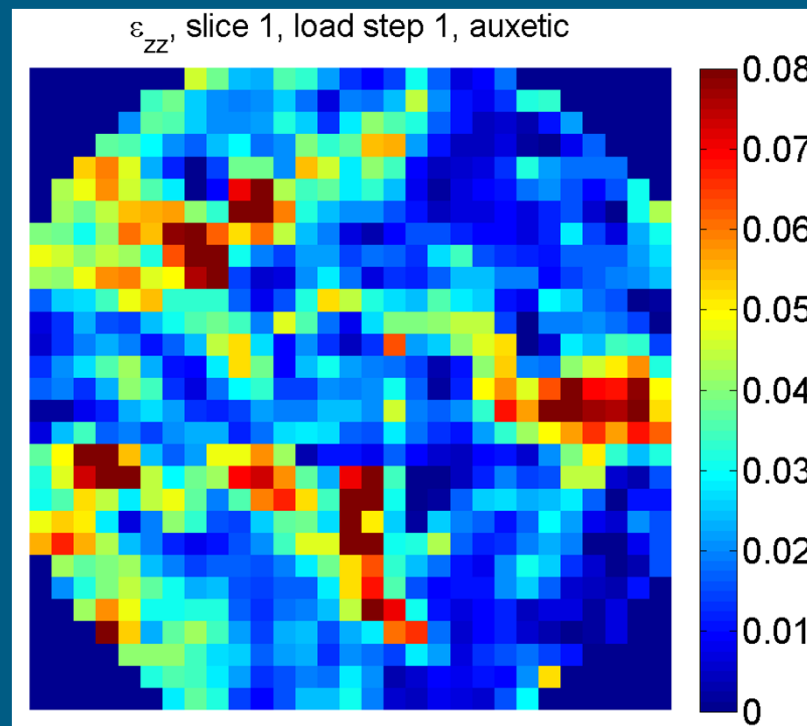
$\varepsilon_{yy}$

# Tensile tests – auxetic (4/7)

- Imaging and processing parameters
  - 700 x 700 x 676, 15 microns voxel size
  - 48 x 48 x 48, step 50% (24)
  - Final data size: 29 x 29 x 28
  - 2 load steps

Load step 1

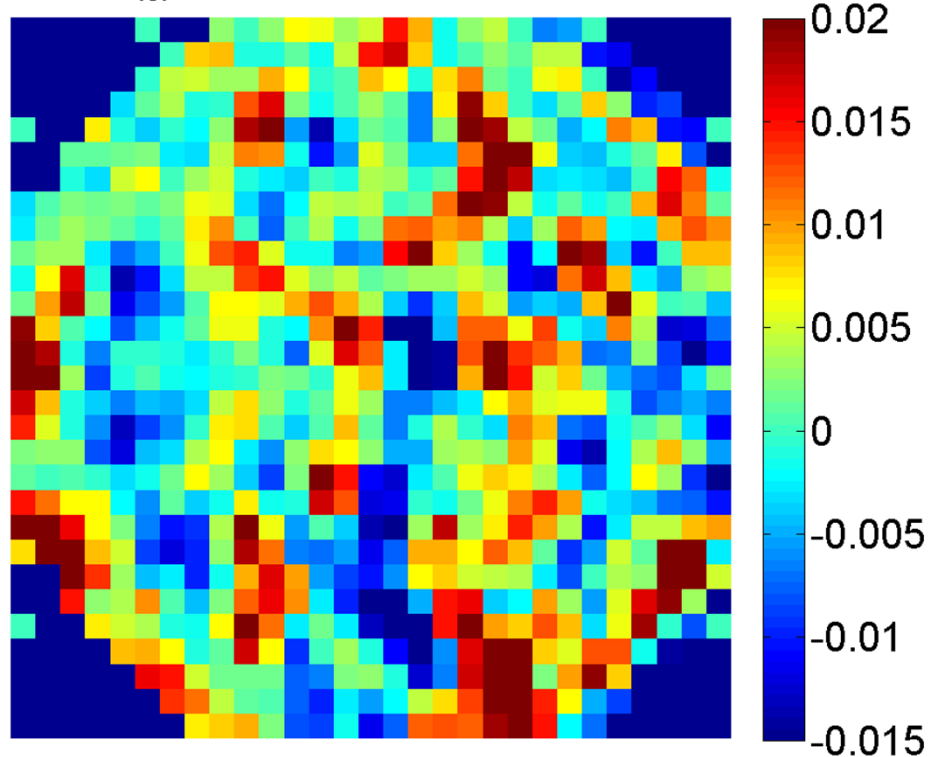
Strain res: 0.0006



# Tensile tests – auxetic (5/7)

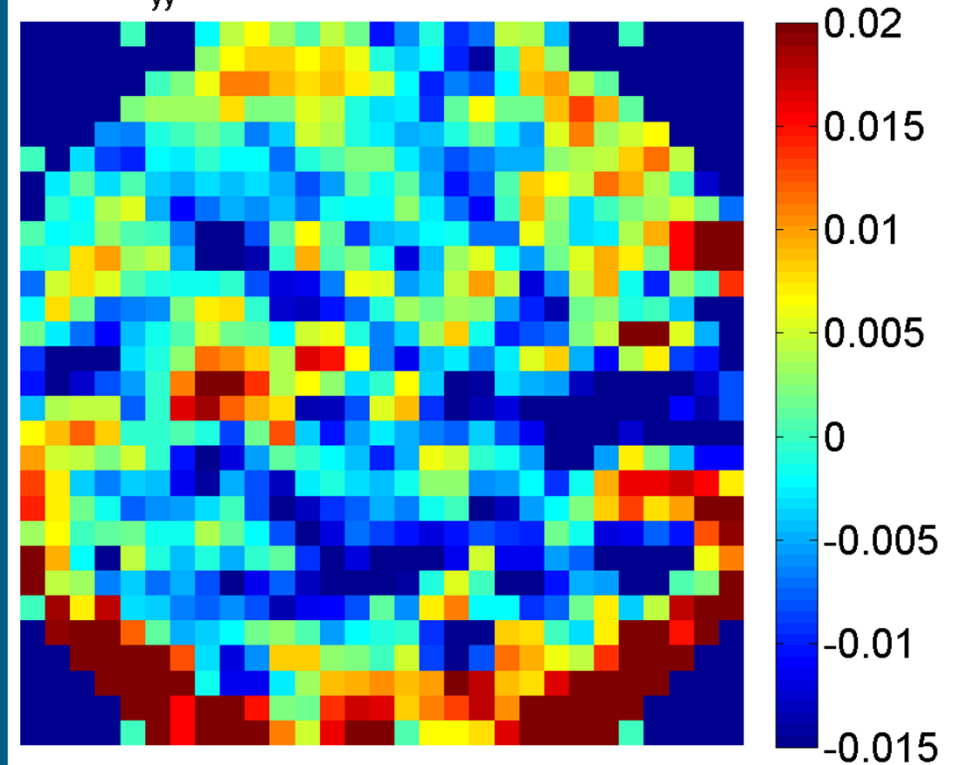
- Transverse strain components

$\varepsilon_{xx}$ , slice 1, load step 1, auxetic



$$\varepsilon_{xx}$$

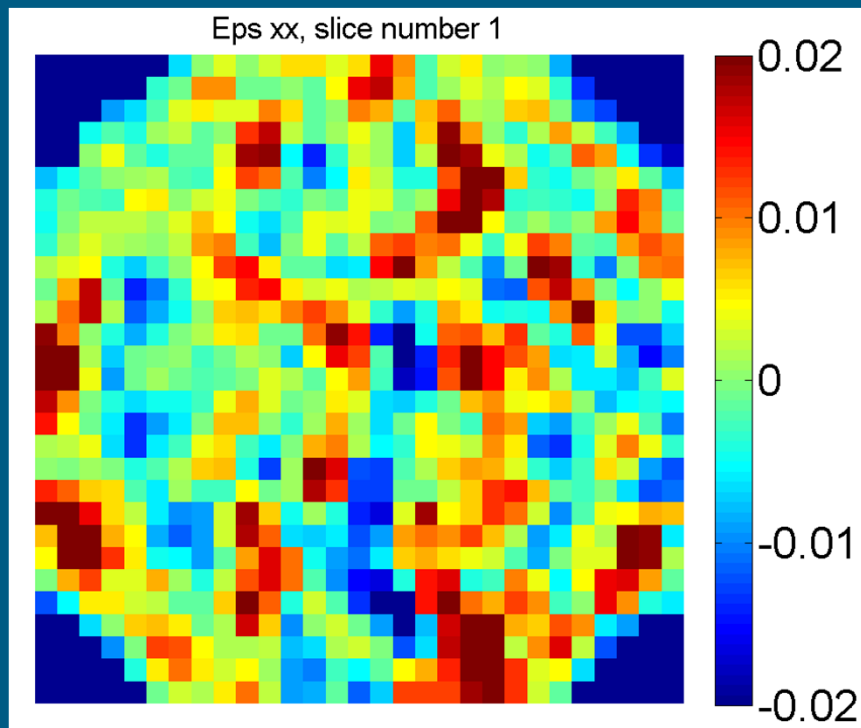
$\varepsilon_{yy}$ , slice 1, load step 1, auxetic



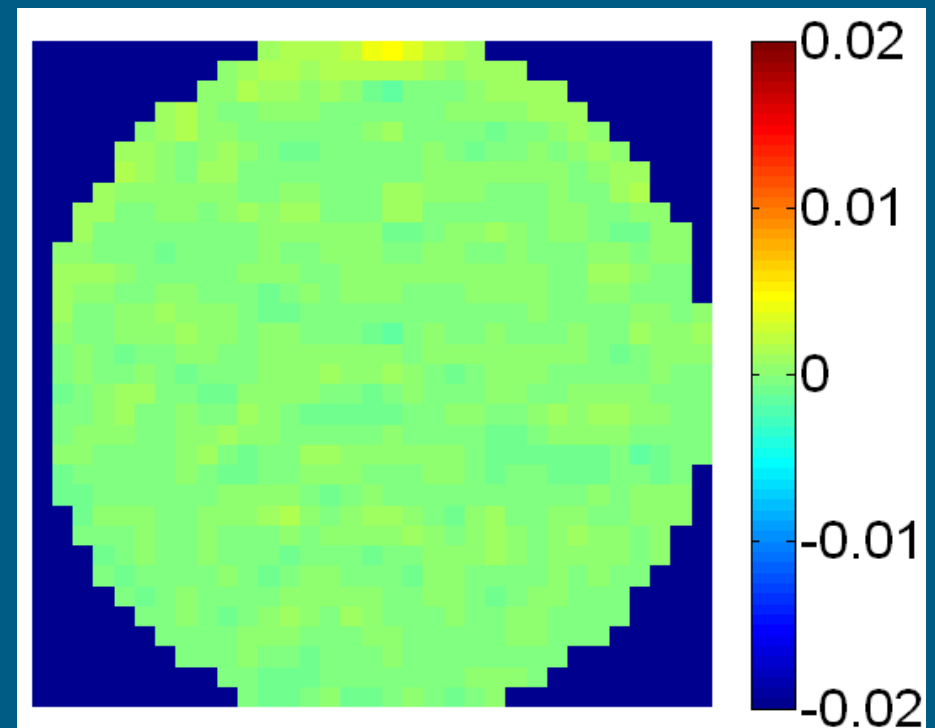
$$\varepsilon_{yy}$$

# Tensile tests - auxetic (6/7)

- Strains in Z-slices
  - Heterogeneous strain field



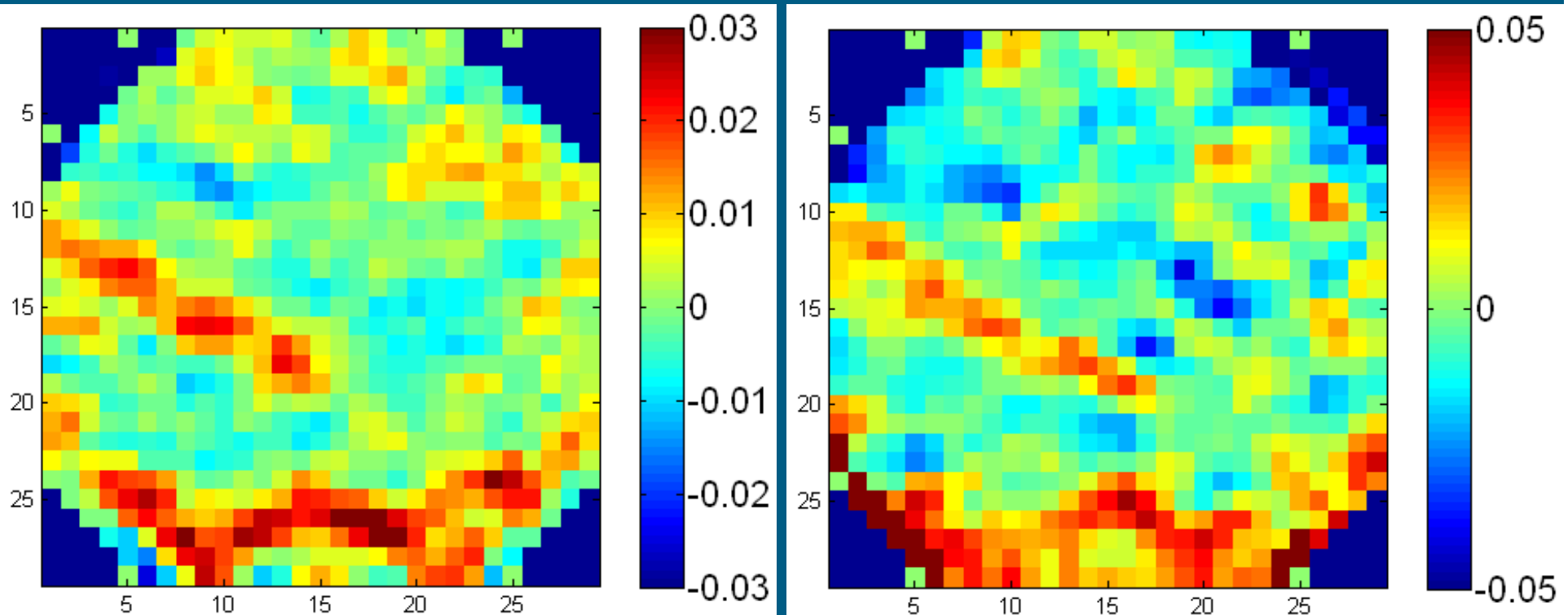
$\epsilon_{xx}$



From rigid body motion

# Tensile tests – auxetic (7/7)

- Material effect: confirmation
  - Spatial correlation between load steps



A to B

$\epsilon_{xx}$

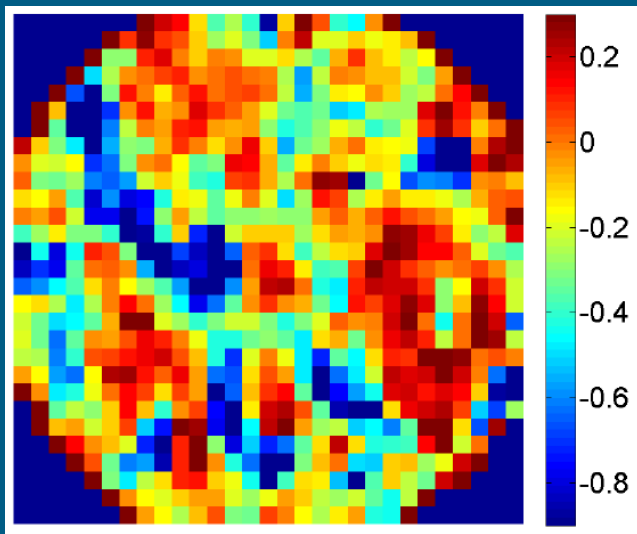
B to C



# Poisson's ratio (1/7)

- Poisson's ratio calculation: assumption of uniaxial and uniform stress
  - 1<sup>st</sup> method

$$\nu_{xy}(x, y, z) = -\frac{\varepsilon_{xx}(x, y, z)}{\varepsilon_{zz}(x, y, z)}$$



In a z slice

$$\nu_{xy}^1(z) = -\left[ \frac{\varepsilon_{xx}(x, y, z)}{\varepsilon_{zz}(x, y, z)} \right]$$

# Poisson's ratio (2/7)

- Poisson's ratio calculation: assumption of uniaxial and uniform stress
  - 2<sup>nd</sup> method

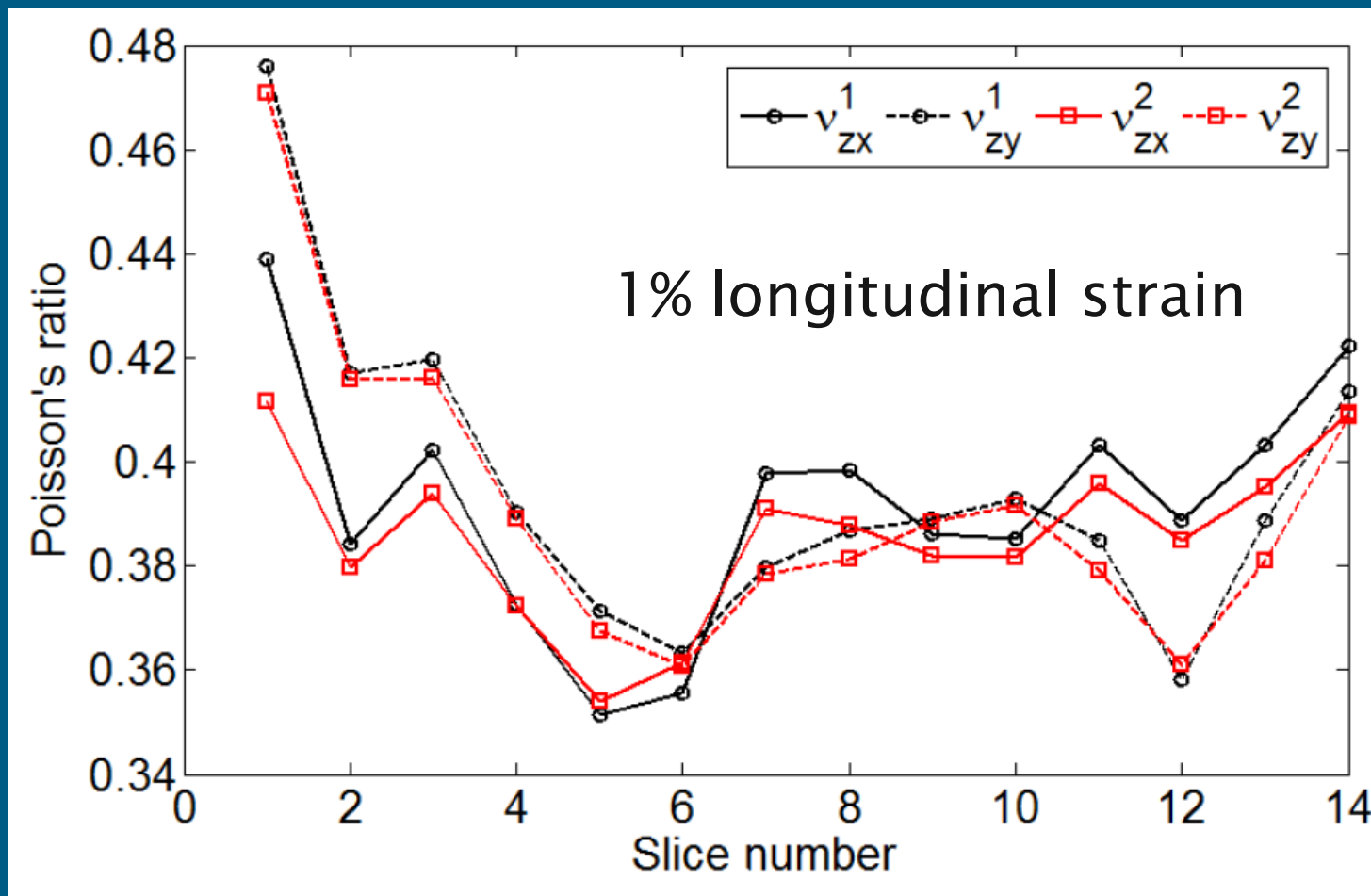
$$\nu_{xy}^2(z) = -\frac{\overline{\varepsilon_{xx}(x, y, z)}}{\varepsilon_{zz}(x, y, z)}$$

- For homogeneous materials and no noise

$$\nu_{xy}^1(z) = \nu_{xy}^2(z)$$

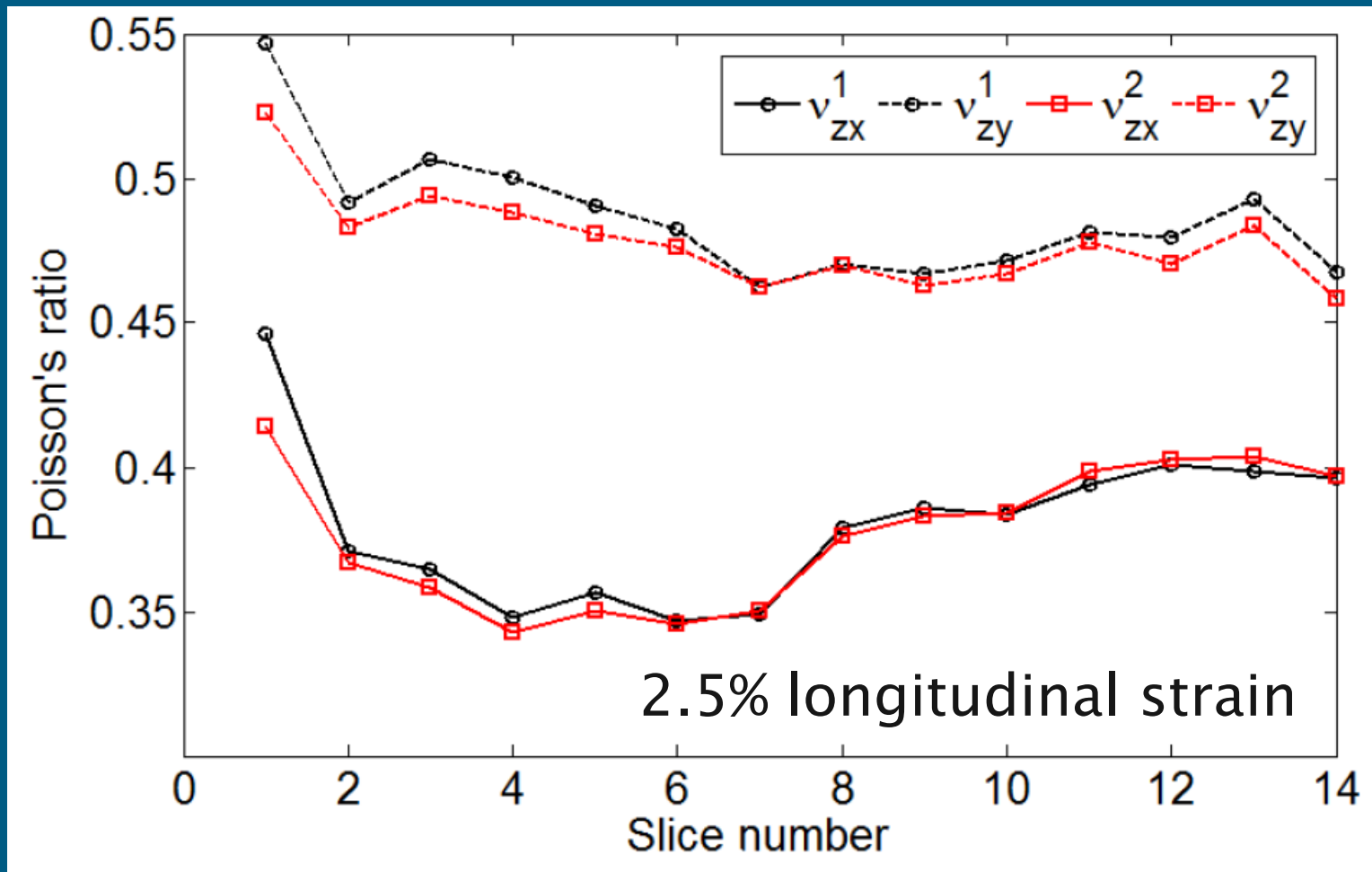
# Poisson's ratio - standard (3/7)

- Load step 1



# Poisson's ratio - standard (4/7)

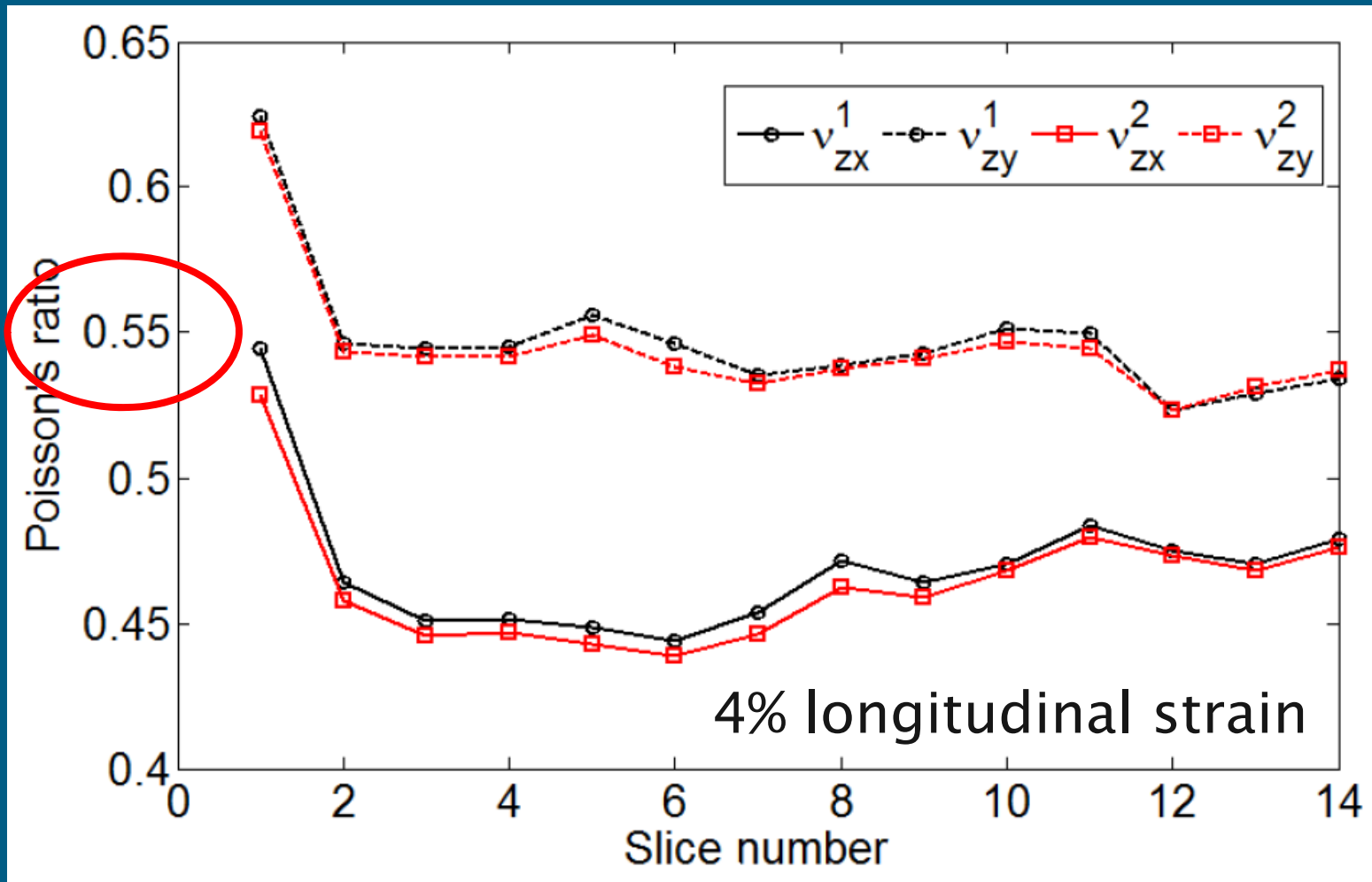
- Load step 2



# Poisson's ratio - standard (5/7)

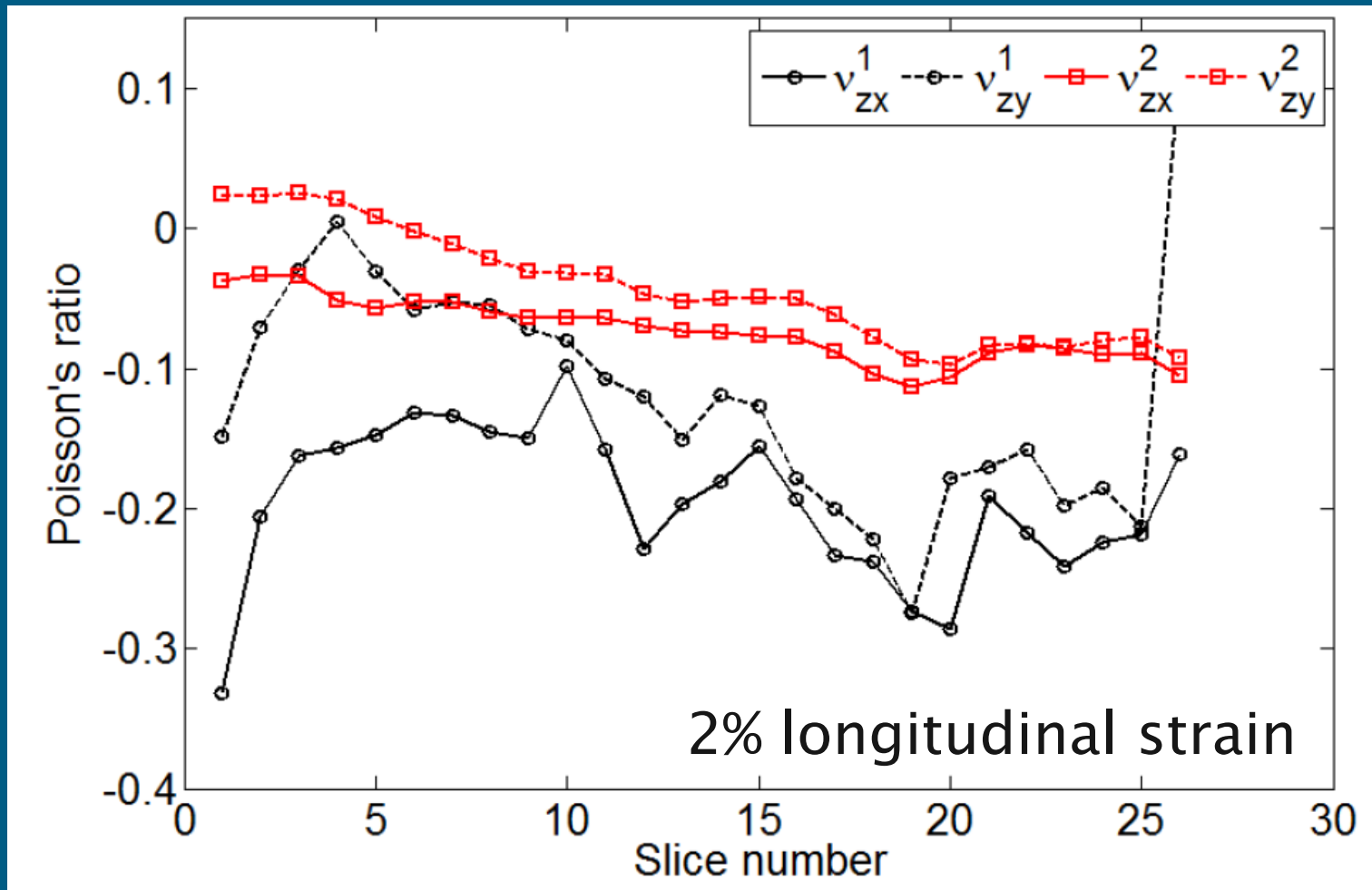
- Load step 3

Induced anisotropy?



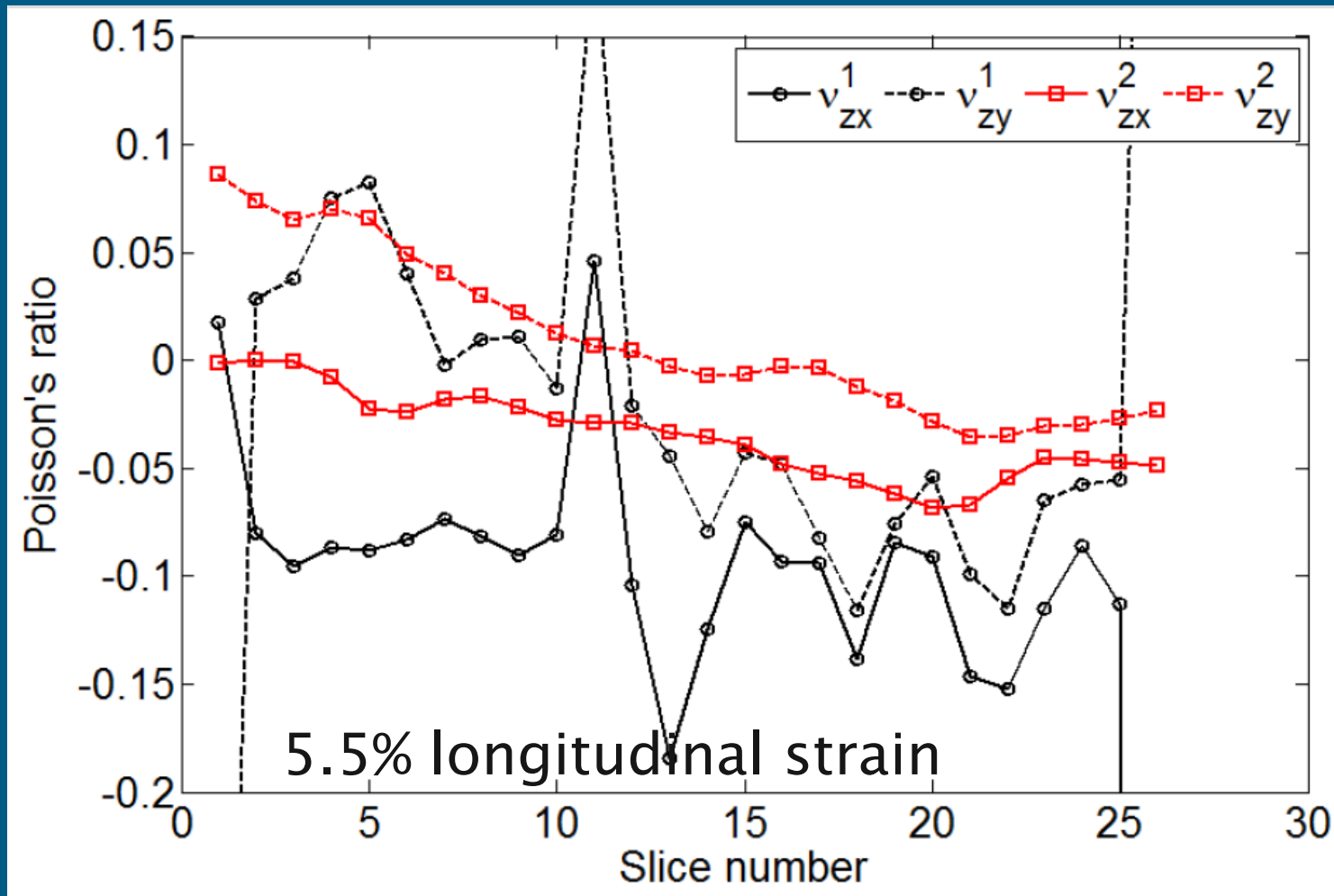
# Poisson's ratio - auxetic (6/7)

- Load step 1



# Poisson's ratio - auxetic (7/7)

- Load step 2




# Conclusions

- DVC is possible on low density polymeric foams from X-ray CT scans
- Strain resolution between 600 and 1500  $\mu$ strains, for spatial resolution of 48 to 64 voxel (ie, 0.72 to 0.96 mm)
- Strong heterogeneities in the auxetic foam specimen
  - Intermediate scales (groups of cells)
- Future work
  - Identify constitutive behaviour from complex tests



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Proposal writers

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<http://www.southampton.ac.uk/muvis/>